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PHOTOCATALYTIC SOLAR OXIDATION OF ACESULFAME-K. EFFECT OF INITIAL pH, CATALYST DOSE AND OXIDANT CONCENTRATION

Oxidación fotocatalítica solar de acesulfamo-K. Efecto del pH, la dosis de catalizador y la concentración de oxidante

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Key words: CPC, solar photocatalysis, TiO₂, water, acesulfame-K.

ABSTRACT

Aqueous acesulfame-K was oxidized in a pilot solar photocatalytic reactor, equipped with a compound parabolic collector (CPC). The reactor has an area of 0.40 m² of CPC collectors with geometrical concentration ratio of 1 and a simple mechanical configuration. The experiments of photocatalytic oxidation of acesulfame-K were performed by treating 2 L of water with an initial concentration of 15 mg/L. The photocatalyst used was P25 (Aeroxide TiO₂) from Evonik. One of the goals of the research work was to find a set of conditions to efficiently remove this emerging concern pollutant. Results allowed proposing a set of reaction conditions that lead to a high removal of acesulfame-K. In addition, the experimental design allowed determining the effect of initial pH as well as the impact of initial concentrations of photocatalyst and chemical oxidant. The removal efficiency of acesulfame-K and related UV-absorbing species reached values up to 96-99 % and there was not a quantifiable amount of intermediate products (analyzed as UV absorbing species). Despite reaction time was fixed in 3 h for all the experiments, oxidation efficiencies higher than 95 % were reached at 2 h of reaction or even before.

Palabras clave: CPC, fotocatálisis solar, TiO₂, agua, acesulfamo-K.

RESUMEN

Se oxidó el acesulfamo-K acuoso en un reactor fotocatalítico solar piloto equipado con un colector de parábola compuesta (CPC, por sus siglas en inglés). El reactor tiene un área de 0.40 m² de colectores CPC, con una relación de concentración geométrica de 1 y una configuración mecánica simple. Los experimentos de oxidación fotocatalítica de acesulfamo-K se realizaron mediante el tratamiento de 2 L de agua con una concentración inicial de 15 mg/L. El fotocatalizador utilizado fue P25 (Aeroxide TiO₂) de

Evonik. Uno de los objetivos del trabajo de investigación fue encontrar un conjunto de condiciones para eliminar eficientemente este contaminante de preocupación emergente. Los resultados permitieron proponer un conjunto de condiciones de reacción que conducen a una alta eliminación de acesulfamo-K. Además, el diseño experimental permitió determinar el efecto del pH inicial, así como el de las concentraciones iniciales del fotocatalizador y el oxidante químico. La eficiencia de eliminación de acesulfamo-K y especies relacionadas absorbentes de UV, alcanzó valores de hasta 96-99 % y no se observaron cantidades cuantificables de productos intermedios (analizados también como especies absorbentes de UV). A pesar de que el tiempo de reacción se fijó en 3 h para todos los experimentos, se alcanzaron eficiencias de oxidación superiores al 95 % a las 2 h de reacción o incluso antes.

INTRODUCTION

Artificial sweeteners are widely used all around the world. The main non-caloric artificial sweeteners are saccharin, aspartame, acesulfame potassium (acesulfame-K), sucralose, neotame, advantame, steviol glycosides and Luo Han Guo fruit extracts (FDA 2018). Acesulfame-K (**Fig. 1**) is an artificial non-caloric sweetener that is 200 times sweeter than table sugar and is used in diet beverages and baked products because it is resistant to temperature and chemically stable.

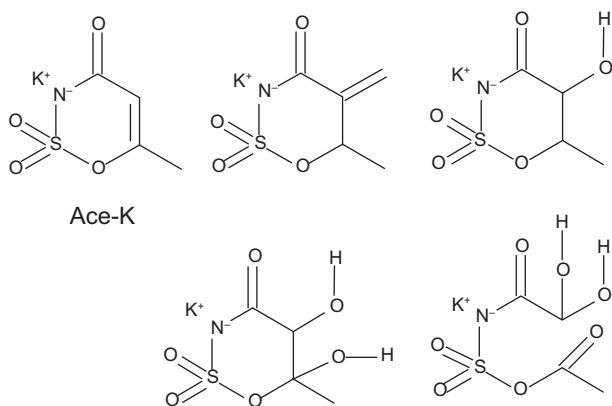


Fig. 1. Acesulfame-K and important photolysis products from its molecule (based on Gan et al. 2014 and Scheurer et al. 2014).

The consumption of non-caloric sweeteners is very common. As an example, in a survey performed in 2016 in France, more than 1.5 million people said they used an artificial sweetener 2-3 times a day and 1.75 million people indicated they consumed these products once a day (Statista 2018). In the USA, it is estimated that 25 % of children and 41 % of adults

consumed foods and beverages containing low-calories sweeteners just during 2016, mainly with a once a day consumption (Sylvetsky et al. 2017). It is estimated that 2.898 million tons of non-caloric sweeteners were consumed just during the period 2002-2003 in Mexico (SE 2018).

Acesulfame-K has been found on discharged waters in Spain (up to 53.7 µg/L), Hong-Kong (0.22 µg/L), Canada (33.6 µg/L), China (11 µg/L), etc.; also, the sweetener has been found in surface waters of two water bodies in China at 3.5 to 11.5 µg/L (Gan et al. 2013, Sang et al. 2014). In Mexico, acesulfame-K is widely used and discharged to wastewaters, but there is a vacancy of studies about its presence and concentration in water (surface or underground). Only one research publication about this topic was found (Moeder et al. 2017) at the moment of writing this document, where authors monitored concentration of acesulfame-K along a vegetated ditch in Sinaloa state during a complete year. They found the highest concentrations at the three sampling points closest to populated areas (3.023, 2.350, 2.539 µg/L). Results of these and similar researches indicate that the presence and persistence of this pollutant in environment is of concern.

The pH in run-off water and wastewater can be lowered by acidic rain. In very acidic conditions (pH = 2.5), acesulfame-K is slightly decomposed by hydrolysis and it produces acetoacetamide and acetoacetamide-N-sulfonic acid. On the other way, at neutral and basic conditions (pH = 3-10.5), acetoacetic acid and acetoacetamide-N-sulfonic acid have been detected from acesulfame-K decomposition (Sang et al. 2014, IPCS 2018).

If artificial sweeteners pose a risk or not for humans and/or other organisms is a subject of ongoing discussion. Despite there are no consistent studies about the potential effects of acesulfame-K as an environmental pollutant, some studies indicate probable adverse effects when this sweetener reaches

the environment. Cruz-Rojas et al. (2019) exposed common carps to acesulfame-K and they found that this sweetener can reach blood, gill, liver, brain and muscle before 72 h of exposure at 0.05 $\mu\text{g/L}$ of acesulfame-K, and it reaches the same target organs during 12 h of exposure under 149 $\mu\text{g/L}$. In addition, these authors determined that this molecule caused oxidative stress in the carps after exposures from 12 h, with 0.05 and 149 $\mu\text{g/L}$ of the sweetener. Acesulfame-K is not absorbed or metabolized by human's digestive system. It reaches environment by urine and undergoes chemical changes due to light (Gan et al. 2014) or bacteria. It was reported that UV irradiance (from a lamp and from sunlight) can transform acesulfame-K to iso-acesulfame and to a hydroxylated acesulfame (Scheurer et al. 2014). Even more, if pH is acidic, the rate of transformation under natural UV light is really higher than at neutral pH, with t_{50} (required time to have 50 % of the parent molecule transformed) around 7 days for non-sterile samples. A proposed main chemical reaction route during photolysis of acesulfame-K is shown in **figure 2** (Gan et al. 2014).

Heterogeneous photocatalysis is an advanced oxidation process based on the photonic activation of a catalyst (usually titanium dioxide or related materials). Either the reaction mechanisms of photocatalytic oxidation and the kinetics aspects, as well as several environmental applications for water and air detoxifying, have been widely reported (Blanco 2003, Herrmann 2005, Li-Puma 2005, Herrmann 2010, Morales-Mejía et al. 2013, Morales-Mejía 2014a, Hernández-Colorado et al. 2017, etc.). As a short explanation of its fundamentals, it can be stated that a photon has to hit an electron at the semiconductor (photocatalyst) surface with energy higher than the bandgap energy of the catalyst, causing the electron to move to the conduction layer of this material leaving a vacancy (photo-hole) in valence band. Both the excited electron and the photo-hole can interact with their environment (water, air, etc.) and produce oxidizing chemical species, like hydroxyl and super oxygen radicals. On the other hand, the excited electron and the photo-hole can recombine, making the catalyst inactive. In order to avoid this recombination, an electron acceptor must be present inside the reactor chamber (Herrmann 2005, 2010). The choice of the oxidizer is important. Nezar and Laoufi (2018) compared the usage of H_2O_2 , $\text{K}_2\text{S}_2\text{O}_7$ and $\text{Na}_2\text{S}_2\text{O}_7$ as electron acceptor (electron scavenger) for photocatalytic oxidation of metformin, with P25 TiO_2 ; they found that sodium persulfate ($\text{Na}_2\text{S}_2\text{O}_7$) produced the highest kinetic constants and efficiencies. For air and

water detoxification, hydroxyl is the most important radical, mainly obtained from water molecules at active sites on the catalyst surface that is irradiated.

The most studied and reported photocatalyst has been TiO_2 , mainly because of its high chemical and physical stability and its availability all around the world. Pure white TiO_2 nanoparticles are activated only under UV irradiance due to its conventional bandgap energy of around 3.2 eV. This value means that solar energy is useful for activating the catalyst only partially, since its light spectrum contains only 3-5 % of UV radiation. Several efforts have been done to produce stable, effective and affordable photo-catalysts that are active under visible light. However, these desirable characteristics of any photocatalyst have not been placed together in a single material yet. Of course, the doped catalysts can be activated under visible light and usually present high conversion efficiencies on removing organic pollutants, but these catalytic materials might be expensive or chemically instable (Lee et al. 2009, Colón et al. 2010, Ma et al. 2011, Wang et al. 2011, 2016, Albrbar et al. 2016, Arzate-Salgado et al. 2016, Gosh et al. 2018a, Khan et al. 2018, Durán-Álvarez et al. 2019, etc.). Considering this, pure TiO_2 is still an important photocatalytic material because it has proven to be effective and affordable.

Acesulfame K is an emerging concern pollutant of water. Due to its ubiquitous occurrence, it has been proposed as a chemical marker for pollutants in underground water (Buerge et al. 2009). The effects of the parent molecule (and of intermediates from its photolysis) on fauna and flora should be of concern because these molecules must not be present on environment. The removal of acesulfame-K by heterogeneous photocatalysis has been studied and presented just in a few publications. Jing-Li et al. (2016), Gosh et al. (2018b) and López-Muñoz et al. (2018) worked on photocatalytic oxidation of an aqueous solution of this compound, but their experiments have been performed at laboratory bench, with small water volume and under UV irradiances that are very different than those from the Sun. Photocatalytic reactors are considered as a promising technology to successfully oxidize this emerging concern pollutant, for water detoxifying, but there is not available information at the present day about the oxidation of acesulfame-K in pilot size reactors working with real solar irradiance, which is the research area of the present work: the effects of initial pH, initial oxidant concentration and catalyst load on the solar photocatalytic oxidation of aqueous acesulfame-K inside a CPC photocatalytic reactor.



EXPERIMENTAL METHOD

Experiments consisted of photocatalytic solar oxidations of 2 L of aqueous acesulfame-K ($\text{Co} = 15 \text{ mg/L}$) while initial pH values, as well as initial concentrations of photocatalyst and electron acceptor (chemical oxidant), were all varied on the basis of a factorial experimental design: for three initial P25 concentrations (0.05, 0.1 and 0.2 g/L), three initial concentrations of persulfate were fixed (0.1, 0.25 and 0.5 mM). In addition, three different initial pH values were adjusted at the beginning of the test for every combination of P25 and persulfate. Each of the experiments was repeated twice, scheme that resulted on 54 experiments.

The measured variable was spectral absorbance (spectrum from 200 to 900 nm) of filtered samples. A complementary variable was UV solar irradiance over the reactor plane. UV irradiance is the base for kinetics analysis, then the efficiencies are fitted against UV energy over the reactor instead of fitting them against reaction time, as it has been widely used (Blanco 2003, Morales-Mejía 2014b).

Additionally, X-Ray diffraction (XRD) and field emission scanning electron microscopy (FESEM) studies were performed in order to determine crystalline structure of P25 particles used for the present research.

Materials and equipment

Absorbance of water samples was measured with a Shimadzu UV1601 spectrophotometer and its own proprietary software, UVPC. Absorbance was measured, for every sample, from 200 to 800 nm with distilled water as baseline in 10 mm quartz cuvettes. Water samples (3 mL) were filtered on 0.45 μm syringe filters in order to separate the photocatalyst particles from treated water. Acesulfame-K has an important (experimental) absorbance peak at 225 nm, which was the wavelength used here to quantify the molecule. However, due to the fact that several of the initial intermediate compounds might keep the parent organic ring skeleton (López-Muñoz et al. 2018), whose absorbance peaks overlay with the acesulfame-K peak, kinetics and efficiency calculations are based on the ratio of absorbance at t time divided by initial absorbance (Abs/Abs_0) in order to consider the presence and the oxidation of these initial intermediate products. All of the glassware was class A, from Kimax and Pyrex. Glassware was cleaned with tap water (without detergent), rinsed with distilled water and dried. XRD was performed

with a Siemens D500 diffractometer. A JEOL JSM7600F microscope, with an Oxford INCA X-ACT Energy-dispersive X-ray spectroscopy (EDS) analyzer, was used for FESEM microscopy and for chemical composition at the surface of catalyst particles. XRD patterns were analyzed with Crystal Impact software (Match! phase identification from powder diffraction). FESEM images were analyzed with the software Image J (US National Institute of Health). Chemical reactants and products were weighted on a Pioneer (Ohaus) analytic balance.

The substances for the present work were acesulfame-K (Sigma-Aldrich, product 04054, assay of 100 % according to its certificate of analysis); tri-distilled water (Química Asociados); sodium persulfate (Reasol, assay of 98 %); concentrated sulfuric acid (JT Baker México); sodium hydroxide (JT Baker México), and titanium dioxide (Aeroxide P25, Evonik).

Photocatalytic solar reactor

The reactor consisted of a set of 5 CPC collectors with geometric concentration ratio equal to 1, a set of 5 borosilicate glass pipes of 1000 mm (length) and 19 mm (outer diameter) connected in series, approaching a plug flow reactor (PFR) arrangement. Borosilicate pipes were placed at the focal region of the corresponding CPC collectors, in agreement with Baum and Gordon (1984). Each CPC collector consisted of a fiberglass support (from a 3D printed profile), covered by a Reflectek aluminum film. A total volume of 2 L of polluted water (15 mg/L of acesulfame-K) was recirculated from a polyvinyl chloride (PVC) reservoir to the irradiated pipes along 180 min, by a 35 W centrifugal pump with an open impeller. The set of pipes (reactor chamber) was set horizontally, with an east-west alignment. Reynolds number (Re) equal to 7741 was kept constant for the complete set of experiments, giving a mean residence time, inside glass pipes, of 13 s. Solar ultraviolet irradiance (G_{UV}) was measured on-site with a Lutron YK35UV radiometer. Main parts of the reactor are presented on **figure 3**.

Ultraviolet (UV) energy dose was calculated for each experiment according to the definition of ultraviolet insolation (H_{UV}) from Duffie and Beckman (1980), presented on equation 1. The resolution of this equation for each reaction was performed numerically by Origin Pro v. 8 software. Experiments were performed in Cuautitlán Izcalli (Mexico City, 19.26° N, 99.8° W), whose weather is classified as humid subtropical climate, from the Köppen climate classification (Britannica 2019).



Fig. 3. Solar photocatalytic CPC reactor.

$$H_{UV} = \int_{t=0}^t G_{UV} dt \quad (1)$$

RESULTS AND DISCUSSION

Photocatalyst characterization

The catalyst was characterized in order to confirm its anatase content and particle diameters. FESEM images (Fig. 4) indicate that most of the P25 particles have quasi-spherical shapes (left) whose dimensions rounds 10 to 60 nm, with an average of 28.59 ± 8.55 nm (from FESEM images of 20 aleatory particles with $X = 500\,000$ and $X = 250\,000$). If an analysis was performed from an image with minor augmentation (e.g., Fig. 4), TiO_2 particles from P25 might exhibit more homogeneous size and shape, but it must be considered that the higher the resolution the higher size variation of particles. This behavior is similar to the presented by Evonik (2018), whose researchers reported that their TiO_2 nanomaterials have an average diameter

ranging from 14 to 21 nm; additionally, Khalid et al. (2018) measured P25 films and determined crystallite sizes from 14 to 34 nm, indicating high possible variations among P25 samples. Ohtani et al. (2010) reported high variations from sample to sample (analysis of the same bag of product), and the difference could be explained by product lot to lot variations, and because the content of each lot might not be totally homogeneous (Datye et al. 1995, Ohno et al. 2001). XRD patterns (Fig. 5) show that the P25 catalyst used in this study has the corresponding anatase and rutile crystalline phases that are expected (Ohtani et al. 2010).

Chemical composition of P25 particles was directly obtained from EDS detector at FESEM microscope. An area analysis indicated that atomic percentages of Ti and O oscillated around 30.69 ± 6.52 and 69.43 ± 6.52 %, respectively. It is similar to what is expected from the pure molecule: one Ti atom and 2 O atoms produce 33.33 and 66.66 % (atomic) at TiO_2 molecule.

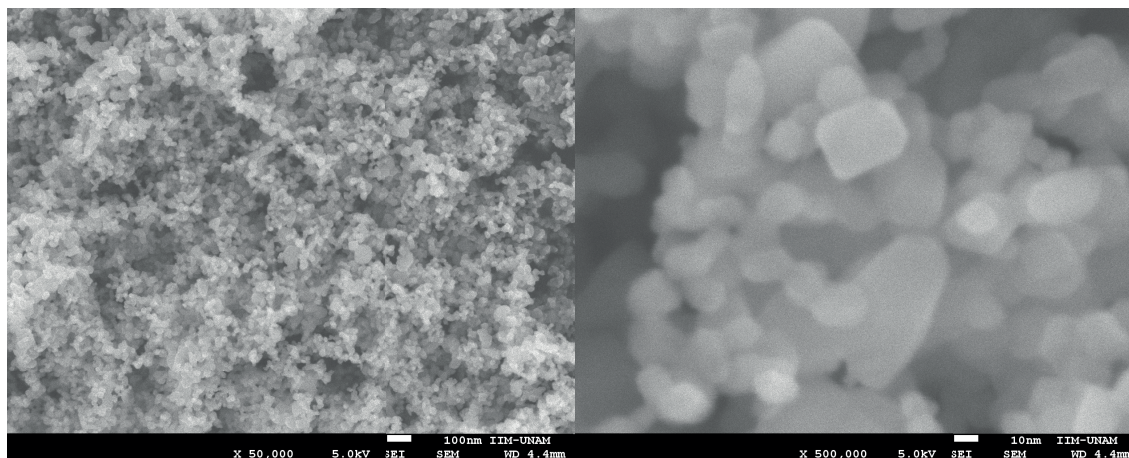


Fig. 4. FESEM images of P25 catalyst particles.

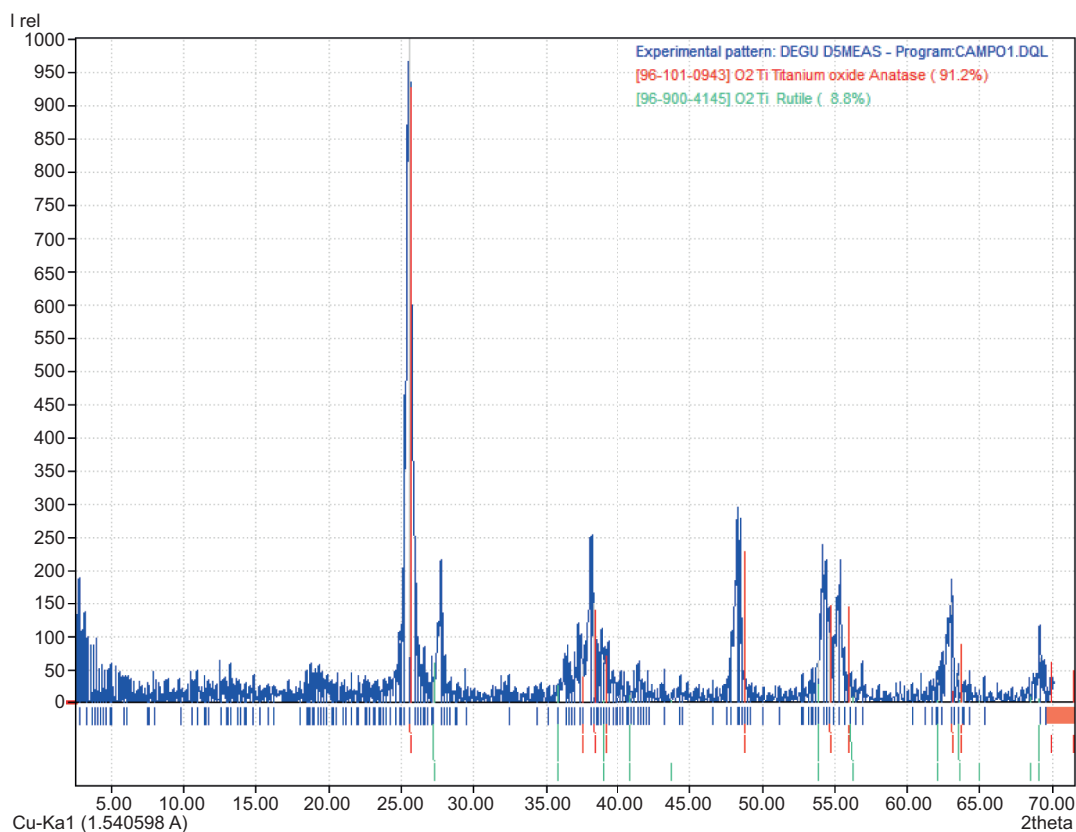


Fig. 5. Experimental XRD pattern of P25 catalysts sample and its fitting to anatase and rutile crystalline structures.

Photocatalytic solar reactions

The effects of initial pH, initial TiO_2 and initial persulfate on the oxidation of acesulfame-K are analyzed by pairs. Then, pH-persulfate, pH- TiO_2 and persulfate- TiO_2 data sets were compared by a two way ANOVA and some post-hoc tests. Photocatalytic oxidation reactions under solar UV irradiance were completed with high efficiencies, higher than 96 % in all cases.

Reaction kinetics was based on UV energy dose, instead of time, because reaction time is inadequate for comparisons of reactions performed along different days or on different reactors. Several works on solar photocatalysis have been based on reaction energy dose, but only with an approximate determination of its value, because a simplified expression has been adopted as presented in equation 2 (Blanco 2003, Seck et al. 2013):

$$E(t) = E(t_0) + \Delta t \cdot \overline{G_{UV}} \quad (2)$$

In equation 2, where $E(t)$ is the energy dose, t is time, and $\overline{G_{UV}}$ is the average UV irradiance along calculation time, an important limitation is detected:

solar UV irradiance has a linear response to time only for short periods. If measurements were performed within short times, error might not be very important with equation 2. If measurements are done every 15-20 minutes, errors on the calculated $E(t)$ become important. A more accurate expression for $E(t)$ can be written as it is presented in equation 1 (Blanco 2003, Morales-Mejía et al. 2014b). This function for $E(t)$ can be solved either analytically or numerically. For the present study, as UV irradiance (G_{UV}) comes from the Sun and it presents hourly variations, the solution for $E(t)$ in equation 1 was achieved numerically from instantaneous irradiance data integrated over reaction times, with Origin Pro v. °8 software.

A representative example of the initial pH effect (TiO_2 and persulfate concentrations were kept constant at 0.1 g/L and 0.00025 M, respectively) on the photocatalytic oxidation efficiency is presented in figure 6 (left). According with ANOVA tests, there was not a clear difference in removal efficiencies among initial pH values for these tests; however, it can be observed that reactions performed at pH = 9 ended with a higher absorbance before reaching an UV dose of 150 kJ/m^2 . For the rest of the tests, the

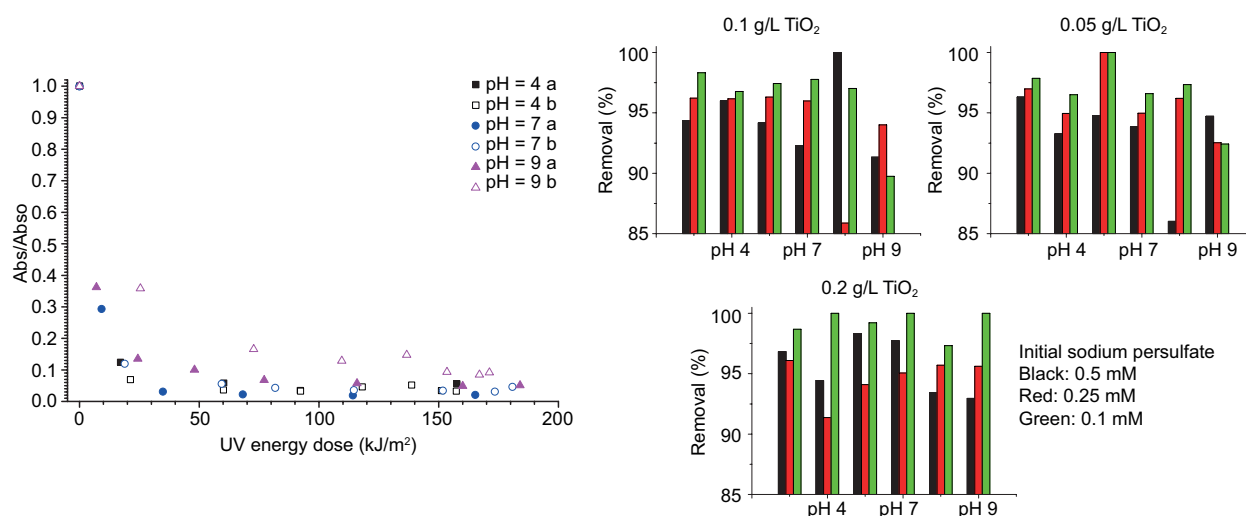


Fig. 6. Normalized absorbance for representative reactions at three different initial pH values and 0.1 g/L of TiO₂ (left), and efficiencies of the set of reactions against initial pH and initial oxidant concentrations (right).

results obtained in the present research, summarized in **figure 6** (right), indicate a homogeneous behavior of efficiencies.

ANOVA results indicate that the removal efficiencies are not significantly different among P25 initial concentrations. On the other hand, ANOVA indicates that efficiencies are significantly different among the three initial concentrations values of persulfate.

Descriptive statistics and ANOVA results are presented in **table I** for the analysis of the three possible combinations: initial P25-initial persulfate, initial persulfate-initial pH, and initial pH-initial P25. The tests for the three combinations of variables indicate that there is a significant effect of both initial persulfate and of initial pH; on the other hand, there is not significant effect of TiO₂ (P25) dosage.

From the post hoc tests it is affirmed that initial persulfate concentration of 0.1 mM gives different oxidation efficiency than 0.25 and 0.05 mM of persulfate; in addition, initial pH plays a significant role on efficiency as well: removal efficiencies at pH = 7 and pH = 4 were not different; but efficiencies at pH = 9 and pH = 7 were different and there was a slightly difference among pH = 4 and pH = 7 (some tests indicated significance of 1, while other tests significance equal to 0).

There are just a few published studies about photocatalytic oxidation of aqueous acesulfame-K. Ghosh et al. (2018b) worked with a Pyrex glass reactor (laboratory size, 150 mL of water, 10-50 mg/L of acesulfame-K, and 0.2-1.5 g/L of P25) inside a solar simulator irradiating 100 mW/cm², with a

visible filter. They removed the sweetener from 80 to 100 % during 30 min of reaction and found that the photocatalytic oxidation of this molecule under artificial light fitted pseudo first order kinetics and that efficiency was directly proportional to TiO₂ concentration and light intensity, but inversely related to initial acesulfame-K concentration. It is important to consider that 100 mW/cm² of UV light is 17 times (or even more) higher than solar UV irradiance (Foyo-Moreno et al. 2003, Navntoft et al. 2012, Salgado-Tránsito et al. 2015). Calza et al. (2017) worked with cerium-doped ZnO in a 50 mL cylindrical quartz glass reactor, reaching removal efficiencies up to 65 % with both P25 and their catalysts, under 750 W/m² of artificial UV irradiance. Jing-Li et al. (2016) worked on photocatalytic oxidation of an aqueous solution of acesulfame-K at initial concentration of 400 mg/L, reaching up to 99.99 % of removal by irradiating a laboratory reactor with a UVC lamp, 19 h of reaction and 8 g/L of TiO₂ as catalyst (25 mL of water treated). López-Muñoz et al. (2018) studied three photocatalysts based on TiO₂ (including P25) for removing acesulfame-K, treating 5 mL of an aqueous solution (10 mg/L) in quartz cells, with 1 g/L of catalyst (the system was irradiated by a UVA lamp of 40 W). The sweetener was removed within the first 30 min of reaction with each of the catalysts. The removal efficiencies obtained in the present research are very competitive (94 to 97 % as averaged results) in comparison with those previously reported, because present removals were reached with UV energy doses as low as 40 kJ/m², under real

TABLE I. DESCRIPTIVE STATISTIC AND ANOVA RESULTS OF THE EFFICIENCIES FOR PHOTOCATALYTIC OXIDATION OF ACESULFAME-K (N = 18 FOR EACH LINE OF COMPARISONS)

Initial P25 (TiO ₂)-initial persulfate			Initial pH-initial persulfate			Initial pH.initial P25 (TiO ₂)		
TiO ₂	Mean	SD	pH	Mean	SD	pH	Mean	SD
0.1 g/L	94.99	3.41	pH 4	96.17	2.02	pH 4	96.17	2.02
0.05 g/L	95.29	3.18	pH 7	96.59	2.36	pH 7	96.59	2.37
0.2 g/L	96.49	2.62	pH 9	94.01	4.02	pH 9	94.01	4.02
Persulfate	Mean	SD	Persulfate	Mean	SD	TiO ₂	Mean	SD
0.5 mM	94.49	3.06	0.5 mM	94.49	3.06	0.1 g/L	94.99	3.41
0.25 mM	94.90	2.89	0.25 mM	94.90	2.89	0.05 g/L	95.29	3.18
0.1 mM	97.39	2.64	0.1 mM	97.39	2.64	0.2 g/L	96.49	2.62
F			F			F		
P			P			P		
Factor A, TiO ₂	1.43	0.25	Factor A, pH	4.44	0.02	Factor A, pH	3.88	0.03
Factor B, persulfate	5.56	0.01	Factor B, persulfate	5.72	0.01	Factor B, TiO ₂	1.28	0.29
Interaction	1.16	0.34	Interaction	0.05	1.00	Interaction	0.48	0.75

solar irradiance (around 20-30 minutes of reaction) and with a ratio of 5 L of water per square meter of collecting reflectors.

CONCLUSIONS

- Acesulfame-K was efficiently removed from water by the usage of a pilot solar photocatalytic CPC reactor designed with unitary geometrical concentration ratio. Removal efficiencies were 94 % or higher.
- The photocatalyst used for the present work presented a spherical shape, average particle diameter of 28.59 nm, anatase and rutile particles, and high purity. These properties are in accordance with the values reported on scientific and technical literature.
- Removal efficiency was influenced by both initial pH and initial sodium persulfate concentration, but it was not by catalyst load on the ranges that have been studied in the present work.
- The best pH values to remove acesulfame-K were 4 and 7. At basic pH values, the efficiency significantly decreased.
- The best initial concentration of persulfate resulted in 0.1 mM.
- Initial TiO₂ concentration did not present important influence on removal efficiencies for the range of 0.05 to 0.2 g/L.
- Although the initial catalyst concentration did not influence efficiency significantly (according to post hoc tests), it was verified that slightly higher

removals were reached with 0.2 g/L of P25 in comparison to 0.1 g/L and 0.05 g/L catalyst loads in the reactor (without significant difference).

- Results indicate that it is possible to reduce the mass of catalyst up to 0.05 g/L or even less, keeping high removal efficiencies.

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