



Semina: Ciências Agrárias

ISSN: 1676-546X

semina.agrarias@uel.br

Universidade Estadual de Londrina
Brasil

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Semina: Ciências Agrárias, vol. 38, núm. 4, 2017, pp. 2489-2503

Universidade Estadual de Londrina
Londrina, Brasil

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Influence of heat treatment on physicochemical and rheological characteristics of natural yogurts

Influência do tratamento térmico nas características físico-químicas e reológicas de iogurtes naturais

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Abstract

The aim of this study was to assess the influence of heat treatment on physicochemical and rheological characteristics of natural yogurts, as well as the influence of lyophilization process on natural yogurts after reconstitution. In the first experiment, three yogurt treatments were processed, as follows: Treatment 1, yogurt produced with raw refrigerated milk; Treatment 2, yogurt produced with refrigerated pasteurized milk; and Treatment 3, yogurt produced with UHT (ultra-high temperature) milk, in addition to analyses of fat, protein, moisture, titratable acidity, and pH. The shelf life of yogurts at 1, 8, 15, 22, and 29 days of storage, as well as pH, acidity, syneresis, viscosity, viable lactic bacteria, and total coliforms were also assessed. In the second experiment, yogurts were submitted to lyophilization process, performed by scanning electron microscopy analysis and subsequently in those reconstituted, in addition to being assessed the physicochemical, rheological, and viable lactic bacteria characteristics. The results found in the first experiment showed that heat treatment was positive for viscosity, syneresis, and lactic bacteria, being viable until the 15th day of storage only for yogurts submitted to heat treatment. In the second experiment, lyophilization preserved the physicochemical characteristics of yogurts, but the number of initial lactic bacteria was different, also negatively affecting yogurt viscosity.

Key words: Acidity. Viable lactic cells. Lyophilization. pH. Shelf life.

Resumo

Objetivou-se avaliar a influência do tratamento térmico nas características físico-químicas e reológicas de iogurtes naturais e a influência do processo de liofilização em iogurtes naturais após sua reconstituição. No primeiro experimento, foram processados três tratamentos de iogurtes Tratamento 1 - iogurte produzido com leite cru refrigerado; Tratamento 2 - iogurte produzido com leite pasteurizado refrigerado; Tratamento 3 - iogurte produzido com leite UAT (Ultra Alta Temperatura) e feitas as análises de gordura, proteína, umidade, acidez titulável e pH. Avaliou-se também a vida de prateleira dos iogurtes nos tempos 1, 8, 15, 22 e 29 dias de armazenamento, tendo sido feitas as análises de pH, acidez, sinérese, viscosidade, bactérias lácticas viáveis e coliformes totais. No experimento II, os iogurtes foram submetidos ao processo de liofilização realizado análise de microscopia eletrônica de varredura

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e, em seguida reconstituídos, e avaliadas as características físico-químicas, reológicas e de bactérias lácticas viáveis. Os resultados encontrados no primeiro experimento evidenciaram que o tratamento térmico foi positivo para viscosidade, sinérese e também para as bactérias lácticas, que foram viáveis até o 15º dia de armazenamento apenas para os iogurtes submetidos ao tratamento térmico. No segundo experimento, constatou-se que a liofilização preservou as características físico-químicas dos iogurtes, os números de bactérias lácticas iniciais não foram mantidas, tendo também afetado negativamente a viscosidade dos iogurtes.

Palavras-chave: Acidez. Células lácticas viáveis. Liofilização. pH. Vida de prateleira.

Introduction

Yogurt is one of the most popular fermented products in Brazil and in the world, with a growing consumption in the dairy segment (MEDEIROS et al., 2010). The demand and consumption of yogurts have been intensified every year and market development is provided by its sensorial characteristics, combined with its nutritional properties (SILVA et al., 2012).

Yogurt is defined as the product whose fermentation is carried out with cultures of *Streptococcus salivarius* subsp. *Thermophilus* and *Lactobacillus delbrueckii* subsp. *Bulgaricus*, which can be followed in a complementary way by other acid-lactic bacteria that, by their activity, contribute to determine the final product characteristics (BRASIL, 2007).

According to Arashiro et al. (2006), the growing domestic market competitiveness, coupled with Brazil's intention to enter the international dairy market, lead the dairy industry increasingly seek technologies that make the products more efficient to meet market demand (ROCHA, 2005).

The knowledge generated regarding the influence of long storage periods after processing on yogurts has been extremely important in order to obtain information about their shelf life, demonstrate acceptable physical, chemical, or sensory characteristics for consumption, and determine the viability of lactic bacteria (PEREZ et al., 2007). According to Brazilian legislation (BRASIL, 2007), yogurt must present a viable cell counting of at least 10^7 CFU/mL during its shelf life.

A more recent technique, dating from the 1950s, which has been gaining ground in the food industry, is the lyophilization. It is a widely used technique to preserve the original product characteristics, which would be impossible with the conventional drying techniques (FELLOEWS, 2000).

Lyophilization is the drying process in which the free water contained in the product passes from the solid state to the gaseous state by the sublimation phenomenon, aiming at a longer shelf life without affecting the physical and chemical food characteristics (SOUZA et al., 2013).

Lyophilized food has advantages over frozen food because the shelf life is longer and storage and transport costs are low. After lyophilizing, food should be stored in containers that prevent the entry of oxygen. In this sense, this study aimed to analyze the physicochemical and rheological characteristics of yogurts produced with different heat treatments such as raw refrigerated, pasteurized, and UHT (ultra-high temperature) milk, as well as its lyophilization and subsequently its reconstitution and assessment of physicochemical, rheological, and viable lactic cell characteristics.

Material and Methods

Experiment setup

This research was conducted from March to April 2015 in the Laboratory of Animal Origin Products of the Federal Institute of Education, Science, and Technology of Goiás, campus of Rio Verde, located in Rio Verde, GO, Brazil. The milk used in the

experiment was purchased from a dairy industry located in Santa Helena de Goiás - GO, Brazil.

Two experiments were carried out. Experiment I assessed the raw material (milk) physicochemical characteristics, processing of natural yogurts (three treatments), assessment of physicochemical, microbiological, and rheological characteristics, and shelf life of natural yogurts during 29 days of storage. In Experiment II, natural yogurts were lyophilized on the 8th day of storage (corresponding to body, texture, and flavor formation); after 22 days of storage, yogurt storage after lyophilization was simulated, being the yogurt reconstituted and performed the physicochemical and rheological analyses, in addition to lactic bacteria counting.

Raw material

A total of 45 L (30 L refrigerated and 15 L UHT) of milk were purchased from the same storage silo. The refrigerated milk was transported in a pre-sanitized container with a 30-L capacity and the UHT milk was transported in Tetra Pak packaging to the Laboratory of Animal Origin Products.

The 30-L refrigerated milk was divided into two treatments: 15 L of raw refrigerated milk and 15 L of pasteurized milk. Subsequently, samples with three replications and in triplicates were collected in bottles containing bronopol for chemical analyses.

The contents of fat, protein, lactose, and defatted dry extract (DDE) were determined by using the equipment Milkoscan 4000 (Foss Electric A/S, Hillerød, Denmark), with results expressed in percentage. For electronic assessment, milk samples were conditioned in 40-mL flasks, placed in isothermal boxes with ice, and transported to the Laboratory of Milk Quality of the Food Research Center located in the Veterinary and Animal Science School of the Federal University of Goiás.

Milk pH was determined in triplicate with the use of a digital potentiometer model W38 (Bel Engineering®). The titratable acidity of milk

samples was also determined in triplicate using phenolphthalein as an indicator and 0.1 molar sodium hydroxide (NaOH) solution, according to the methodology of Instituto Adolfo Lutz (2008).

Formulation of natural yogurts

Treatments consisted of refrigerated milk (treatment 1), pasteurized milk (treatment 2), and UHT milk (treatment 3). In treatments 1 and 3, raw and pasteurized milk, respectively, were heated at 42 °C and the lyophilized culture BioRich® containing *L. acidophilus*, *Bifidobacterium*, and *S. thermophilus* at a rate of 400 mg/L was added. In treatment 2, raw refrigerated milk was pasteurized at 90 °C for 3 minutes and cooled at 42 °C in order to inoculate the lyophilized culture cited above.

Yogurts were packed in glass pots and incubated in an oven at 42 °C until reaching a pH of 4.6. After fermentation, the yogurt was cooled in a water and ice bath until reaching a temperature of 10 °C, being the clot broken using a glass stick in circular movements until a complete homogenization. Subsequently, ± 240 g of yogurts were packed into 250-mL capacity polypropylene containers for each treatment and conditioned under refrigeration at 5 °C for 24 hours, followed by physicochemical and rheological analyses.

Assessment of pH

A digital potentiometer model W38 (Bel Engineering®) was used for pH assessment. For reading, the electrode was placed in the sample without touching the bottom and sides of the package (IAL, 2008).

Assessment of titratable acidity

Titratable acidity was determined in triplicates according to the methodology described by Instituto Adolfo Lutz (2008), which consisted of the titration of 10 g of yogurt sample with 0.1 molar sodium

hydroxide (NaOH) solution and phenolphthalein (three drops) as an indicator. The results were expressed as a percentage of lactic acid.

Syneresis

For syneresis determination, 30 g of yogurt were distributed on filter paper placed on the top of a funnel. After five hours of drainage, the fluid volume was collected and the syneresis index was calculated according to the following equation (RIENER et al., 2010): $\text{Syneresis} = (\text{weight of serum after filtration} \div \text{weight of yogurt sample}) \times 100$.

Viscosity

The apparent viscosity was determined on a Quimis® microprocessor rotational viscometer model Q860M26. Samples were positioned at the correct height of the spindle No. 3 at a speed of 48 rpm. The minimum reading time was approximately five minutes per sample and the results were expressed in MPa.s (megapascal.second).

Microbiological analyses

Counting of viable lactic bacteria

An aliquot of 25 g of yogurt was diluted in 225 mL sterile peptone water. Serial dilutions followed by plating in depth on MRS (Man Rogosa & Sharpe) agar and incubation at 35 °C for 48 h were performed. The results were expressed in colony forming units per g (CFU/g) (MACEDO, 1997).

Counting of total coliforms and coliforms at 45 °C

Aliquots of 1 mL of 10^{-1} , 10^{-2} , and 10^{-3} concentrations were transferred to test tubes containing 10 mL lauryl sulfate (LST) broth with Durham tubes, which were incubated at 35 °C for 24 hours. For the total coliforms test, from the LST

tubes that showed growth and gas production, an inoculation loop with culture was transferred into brilliant green bile broth tubes with Durham tubes, which were subsequently incubated at 35 °C for 24 hours. Gas production confirmed the presence of total coliforms.

For the coliform at 45 °C test, an inoculation loop with culture was transferred from the LST broth to *E. coli* (EC) broth with Durham tubes. Tubes were incubated for 24 hours in a water bath at 45 °C. After this time, no gas and turbidity were observed in the tubes.

Fat

Fat content was determined by the Gerber butyrometric method (BRASIL, 2006). This method consists of adding 10 mL sulfuric acid, 11 mL of sample, and 1 mL isoamyl alcohol PA (98.5%) into the butyrometer, shaking until complete dissolution, and centrifuging for 5 minutes. The results were expressed in percentage.

Protein

Protein analyses were performed based on the determination of nitrogen by the Kjeldahl method. Protein content was calculated by multiplying the nitrogen value by 6.38 (BRASIL, 2006).

Moisture

Yogurt samples were conditioned in an oven at 105 °C until constant weight (BRASIL, 2006).

Color

Color instrumental parameters (L, a*, and b*) of natural yogurts were determined in a Hunter Lab colorimeter model Color Quest (HUNTERLAB, 1998).

Lyophilization of yogurts

Yogurts were submitted to the lyophilization process on the 8th day after storage. Samples were placed in glass bottles, submitted to quick freeze in an ultra-freezer (Terroni®) at -80°C , and subsequently lyophilized in a lyophilizer (Enterprise II/Terroni®). Lyophilized yogurts were stored in identified glass pots with lid and stored in a freezer to avoid moisture absorption.

Reconstitution of lyophilized yogurts

Lyophilized yogurts were reconstituted in filtered and pasteurized water at 35°C after 22 days of storage, being stored under refrigeration at $\pm 5^{\circ}\text{C}$ for 24 hours. Reconstitution was performed according to the total solids present in the in natura yogurt prior to lyophilization following the rates of 11.21, 11.51, and 11.99% for refrigerated, pasteurized, and UHT, respectively. After reconstitution, physicochemical, lactic bacteria counting, and viscosity analyses were performed.

Scanning electron microscopy (SEM)

Lyophilized yogurts were defatted by the Soxhlet method, stored in plastic containers, conditioned in a desiccator with silica gel, and transported to

the Laboratory of Electron Microscopy (LabMic) of the Federal University of Goiás. Samples were assembled in stubs and covered with gold for metallization. Subsequently, the stubs were examined under a scanning electron microscope (JSM-6610/Jeol®).

Statistical analyses

The average results of the physicochemical composition of milk and natural and reconstituted yogurts were compared by the Tukey's test at 5% probability by using the software SISVAR (FERREIRA, 2008). The average values of pH, titratable acidity, syneresis, viscosity, and viable lactic bacteria during the 29 days of storage were presented by means of regression (Excel).

Results and Discussion

Table 1 shows the physicochemical results of raw material used for processing the natural yogurts. Fat values differed significantly ($p < 0.05$) only in refrigerated milk. Protein contents varied only in pasteurized milk. However, all treatments met the requirements of the milk quality legislation since according to the Brazilian legislation (BRASIL, 2011) milk should contain at least 3% fat and 2.9% protein.

Table 1. Physicochemical characteristics of milk under different heat treatments.

Parameter	Heat treatment			CV (%)
	Refrigerated	Pasteurized	UHT	
Fat (%)	3.12±0.07 a	3.04±0.06 b	3.09±0.05 b	1.98
Protein (%)	3.30±0.01 b	3.57±0.07a	3.25±0.01b	1.15
Lactose (%)	4.45±0.016b	4.97±0.01 a	4.36±0.08 b	1.14
DDE (%)	8.56±0.01b	9.50±0.02 a	8.70±0.15 b	1.01
pH	6.73±0.03 a	6.72±0.05 a	6.74±0.03 a	0.60
Acidity (g lactic acid/100 mL)	0.14±0.01 a	0.14±0.01 a	0.14±0.01 a	4.93

Equal lowercase letters in the same line do not differ from each other by the Tukey's test at 5% probability level.

The values of pH and titratable acidity had no significant variation ($p>0.05$) between treatments. Titratable acidity is in accordance with the legislation, which recommends values between 0.14 to 0.18 g lactic acid/100 mL. The values of refrigerated and pasteurized milk were similar to those found by Silva et al. (2010), who found values of 3.31% and 3.38% for fat, 3.33% to 3.30% for protein, 4.45% and 4.41% for lactose, and 8.66% and 8.64% for DDE, respectively for raw refrigerated and pasteurized milk. Likewise, Souza et al. (2004) observed values of 3.32% for fat, 3.16% for protein, 4.47% for lactose, and 8.66% for DDE in UHT milk.

Figure 1 shows the pH kinetics during yogurt fermentation until obtaining a pH of ± 4.6 , which promotes precipitation of caseins with consequent gel formation. Incubation time to reach a pH of 4.6 was 460 minutes for yogurts produced with pasteurized milk and UHT, and 280 minutes for that

produced with refrigerated milk. Silva et al. (2012) assessed the natural yogurt fermentation kinetics using UHT milk and obtained faster fermentations, which required only 120 minutes to reach a pH of 4.71.

Figure 2 shows the pH behavior on the 1st, 8th, 15th, 22nd, and 29th days of storage. During the 29 days of yogurt storage, the pH decreased, being inversely proportional to the titratable acidity. The final pH values were 4.02, 4.03, and 4.04 for yogurts produced with refrigerated, pasteurized, and UHT milk, respectively. The decrease in pH during the storage period is related to lactose degradation promoted by microorganisms. According to Gallina et al. (2011), yogurts are subject to a decrease in pH and an increase in acidity during refrigerated storage due to bacteria activity, which consume lactose and produce lactic acid.

Figure 1. The pH kinetics for yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during fermentation.

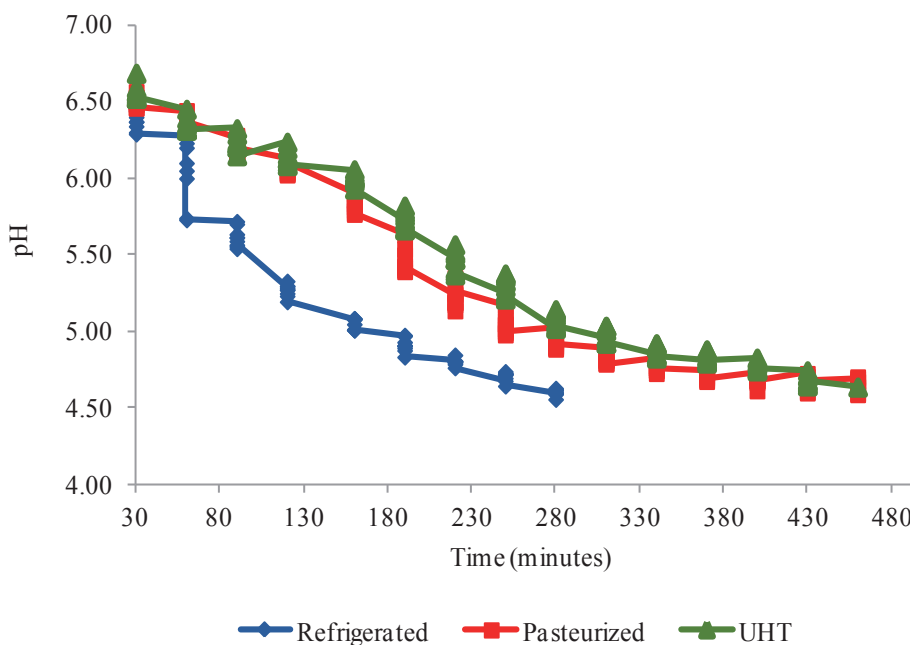


Figure 2. The pH of yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during storage.

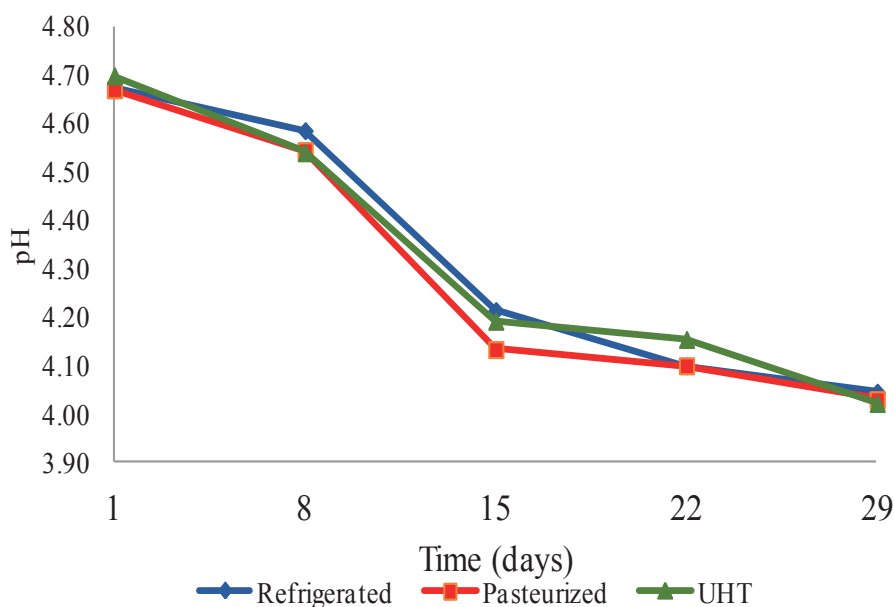


Figure 3 shows the titratable acidity behavior over the 29 days of storage. Acidity values ranged from 0.75 to 1.00% and are in accordance with those established by legislation, i.e. 0.6 to 1.5% lactic acid. In a study with yogurts supplemented with

soybean, Hauly et al. (2005) obtained increasing values of acidity over the storage period. Longo et al. (2006) reported values similar to those found in our study.

Figure 3. Titratable acidity of yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during storage.

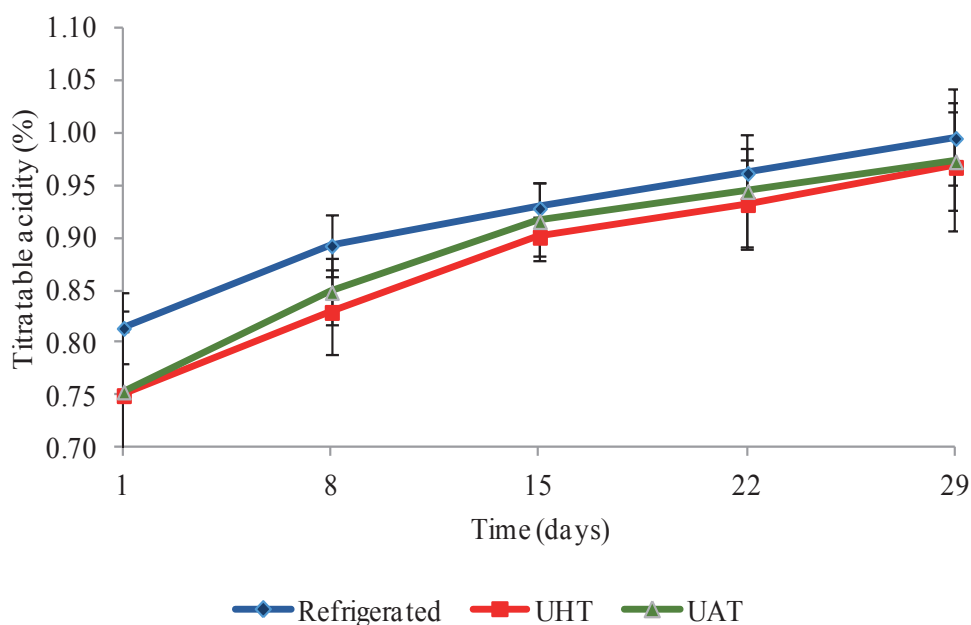
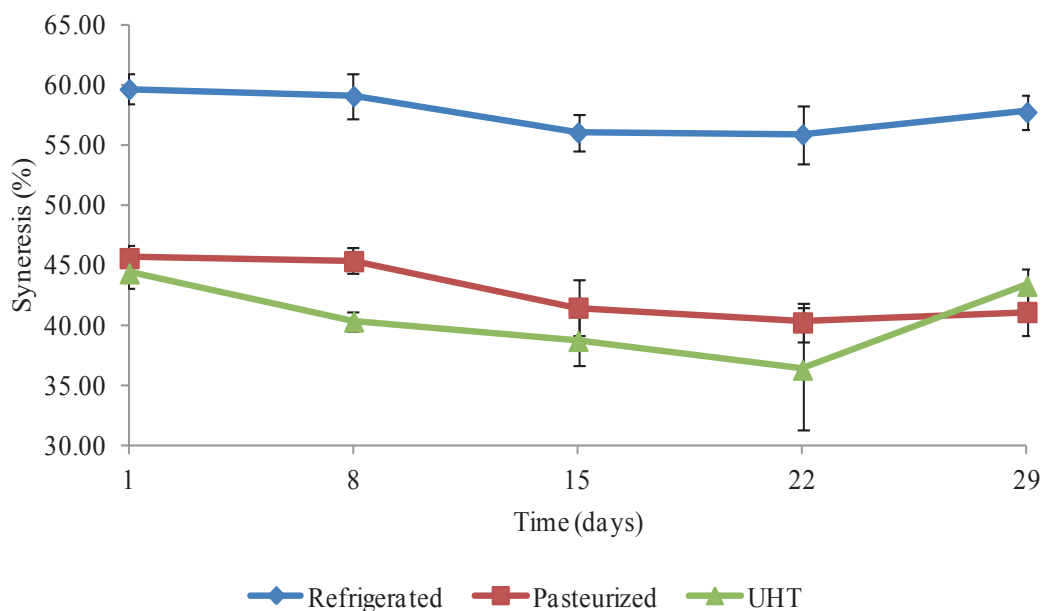


Figure 4 shows the syneresis behavior over the storage period of natural yogurts. Syneresis presented similar behavior for all treatments, with

decreased values in storage times and a gradual increase in its values only in the period from the 22nd to the 29th day.

Figure 4. Syneresis of yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during storage.



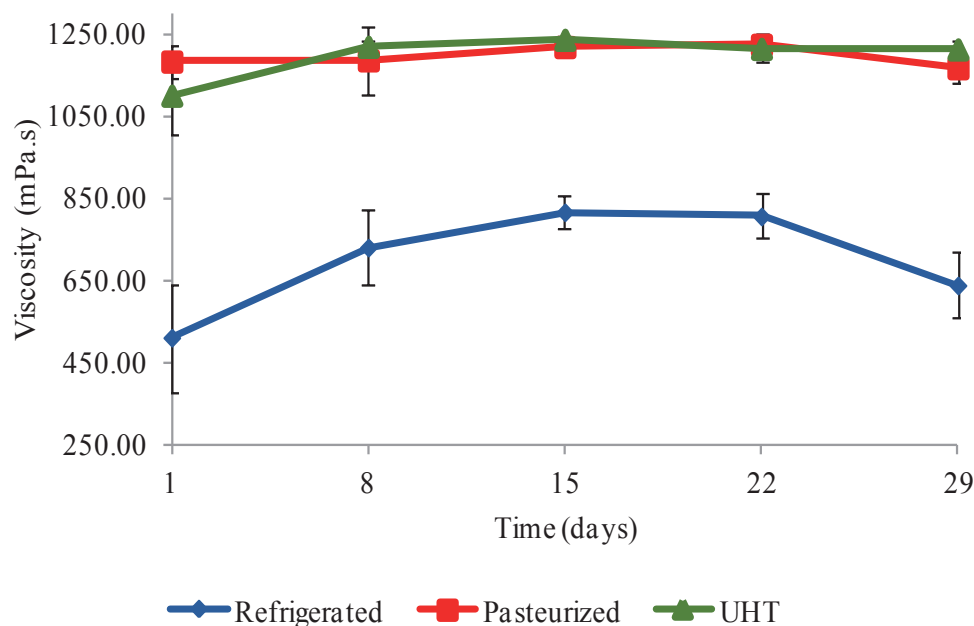
The yogurt produced without heat treatment of milk had a greater tendency to syneresis when compared to the treatments submitted to heat. Medeiros et al. (2010) studied the effect of heat treatment and incubation temperature on the syneresis effect on yogurts and found that unheated yogurts showed a greater tendency to syneresis due to gel contraction and concomitant serum expulsion. This result is similar to that found in our study.

Studies have shown the temperature dependence in gel formation process by means of values of casein micelles aggregation, which may be influenced by hydrophobic interactions since they are favored by high temperatures, achieving a higher structural rigidity (VÉTIER et al., 2003).

Figure 5 shows the viscosity behavior of natural yogurts during the 29 days of storage. The apparent

viscosity value of natural yogurts increased from the 1st to the 22nd day of storage whereas from the 22nd to the 29th day its value reduced. However, Silva et al. (2012) assessed the kinetic and rheological behavior of lactic fermentation for natural yogurt production and observed that the yogurt presented non-Newtonian fluid behavior (pseudo-plastic), in which the viscosity decreased as the strain rate increased. Cunha Neto et al. (2005), on the other hand, assessed the natural yogurt obtained from buffalo milk with different fat levels, and with no differences in viscosity values for different treatments at 1, 15, and 30 days of storage. In this case, the reduction in fat content of buffalo milk had no influence on natural yogurt viscosity, disregarding an increase in the total solids content of milk to preserve the physical characteristics of yogurt.

Figure 5. Viscosity of yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during storage.

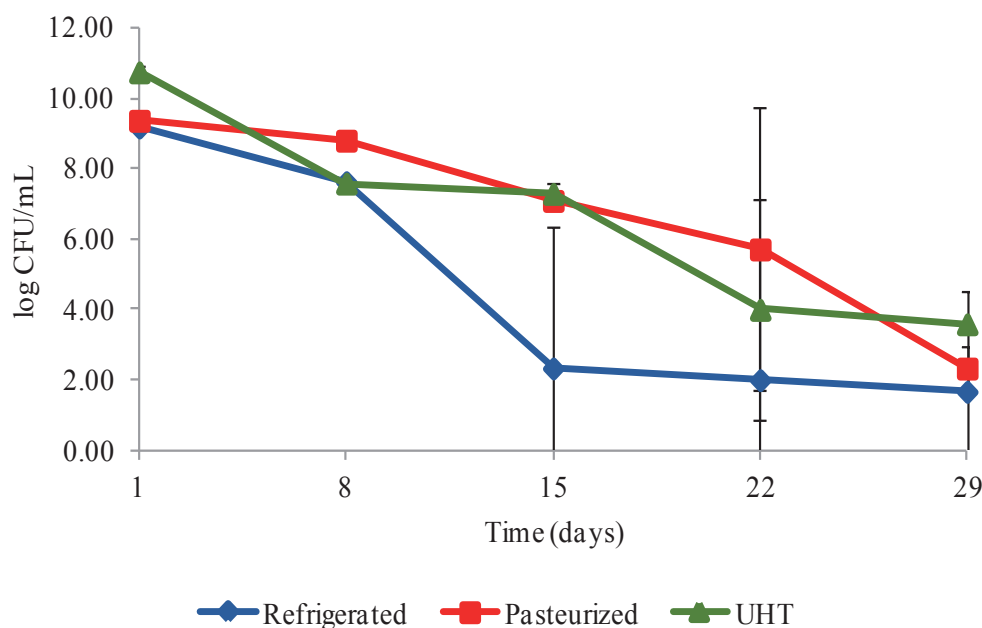


The apparent viscosity of a product significantly influences the consumer's acceptance and purchase intention, being, therefore, an important factor that must be controlled during yogurt processing. Consistency and viscosity are factors that influence mainly final product quality, consequently exerting a great influence on its acceptance (MATHIAS et al., 2013).

Figure 6 shows the results of lactic bacteria over the 29 days of storage. During the storage period,

lactic bacteria decreased from the 8th to 15th day for the yogurt produced with raw refrigerated milk, with viable lactic bacteria counting below 10^4 CFU/mL whereas the other treatments were viable until the 15th day of storage. Between the 22nd and 29th day of storage, all treatments presented counting below 10^4 CFU/mL, which is out of the standards established by the current legislation on identity and quality standards of fermented milk (BRASIL, 2007).

Figure 6. Viable lactic bacteria counting of yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk during storage.



According to Thamer and Penna (2005), a pH below the ideal interferes with the viability of probiotic colonies in the food, thus reducing the viable *Lactobacillus* cell counting. Shah (2000) reported that, in addition to the acidity produced during the storage period, the exchange of oxygen between packaging and the atmosphere influences lactic bacteria life, being the sensitivity to substances produced by yogurt bacteria and the lack of nutrient the factors responsible for the loss of viability of probiotic microorganisms. Sales et al. (2007) emphasized the importance of the storage temperature or yogurt conditioning on changes in product microbiological conditions, which occur both in industries and in commercial establishments. Because no heat treatment was applied in treatment 1, certainly a competition occurred between unknown microorganisms and the lactic culture, thus reducing the beneficial bacteria and hence the life of yeast microorganisms.

Capitani et al. (2014) assessed the characteristics of yogurts obtained using probiotic cultures from *Lactobacillus acidophilus*, and *Bifidobacterium* spp. and a prebiotic fiber (polydextrose) and found values of viable lactic bacteria counting higher than 10^8 CFU/mL on the 14th day of storage, which is a value higher when compared to that obtained in our study.

Microbiological analyses carried out during the 29 days of storage evidenced an absence of total coliforms and coliforms at 45 °C. Forsythe (2002) reported that the absence of coliforms in the final product could also be an indicative of good hygienic-sanitary conditions during the manufacturing process of yogurts.

Table 2 shows the physicochemical values of yogurts produced with different heat treatments. Heat treatments of milk during natural yogurt manufacturing showed no significant difference by the Tukey's test at 5% probability for fat and protein.

Table 2. Average values of fat, protein, moisture, titratable acidity, and pH of yogurts produced with different heat treatments.

Parameter	Heat treatment			CV (%)
	Refrigerated	Pasteurized	UHT	
Fat (%)	2.77±0.05a	2.74±0.07a	2.74±0.07a	2.40
Protein (%)	2.73±0.60a	2.74±0.57a	2.45±0.52a	21.74
Moisture (%)	88.70±0.1a		88.01±0.2c	0.15
Acidity (g lactic acid/100 g)	0.89±0.03a	0.83±0.04b	0.85±0.03b	3.98
pH	4.57±0.04a	4.55±0.02b	4.54±0.02b	0.61

Equal lowercase letters in the same line do not differ from each other by the Tukey's test at 5% probability level.

Moisture showed a significant difference ($p < 0.05$) between treatments, showing decreased values as time and temperature increased in the different heat treatments. The refrigerated yogurt presented a higher moisture content as no heat treatment was applied, besides heating up to 42 °C. On the other hand, yogurts produced with pasteurized and UHT milk showed a decrease in moisture content due to heat treatment, with water evaporation.

The values of pH and acidity presented a significant difference ($p < 0.05$) only for yogurt produced from refrigerated milk without heat treatment, with higher pH and acidity values when compared to the other treatments. According to the Normative Instruction No. 46/2007 (BRASIL, 2007), yogurt acidity is within the parameters

established by the current legislation (0.6 to 1.5%).

Physicochemical values of yogurts allowed them to be classified as partially skimmed since they presented fat contents between 0.6 and 2.9% and protein values below the value established by the legislation of at least 2.9%.

Table 3 shows the parameters color and viscosity of lyophilized and reconstituted yogurts. Luminosity (L^*) for both lyophilized and reconstituted yogurts produced from UHT milk presented higher values in relation to yogurts produced with refrigerated and pasteurized milk. The luminosity of UHT milk is related to the manufacturing process in which the milk is homogenized, leading to fat molecules break down into small parts and causing the globules to become homogeneous (CUNHA, 2001).

Table 3. Average values of color and viscosity of lyophilized and reconstituted yogurts obtained from refrigerated, pasteurized, and ultra-high temperature (UHT) milk.

Parameter		Heat treatment			CV (%)
		Refrigerated	Pasteurized	UHT	
Lyophilized	L^*	90.78±0.54c	91.32±0.12b	92.51±0.14a	0.36
	a^*	-0.28±0.03 a	-0.19±0.01b	-0.16±0.03b	12.77
	b^*	15.16±0.27 a	13.45±0.17b	12.16±0.18c	1.58
Reconstituted	L^*	88.33±0.03c	88.85±0.06b	89.41±0.01a	0.04
	a^*	-1.05±0.03 a	-0.96±0.02b	-0.59±0.03c	3.12
	b^*	12.88±0.09 a	12.18±0.08b	12.18±0.01b	0.56
Viscosity (MPa.s)		192.611±1.30c	264.167±44.33b	422.5±35.20a	11.06

Equal lowercase letters in the same line do not differ from each other by the Tukey's test at 5% probability level.

The negative value ($-a^*$) goes toward the green whereas the positive value (a^*) goes toward the red. Thus, significant differences ($p < 0.05$) were observed between treatments, all of them tending to green color. The yogurt obtained from refrigerated milk was the one that came closest to the greenish color, differing from the other treatments. On the other hand, the negative value ($-b^*$) goes toward blue whereas the positive value (b^*) goes towards yellow. All treatments tended to yellow, in accordance to what was reported by Behmer (1999), who observed the milk color as a slightly yellowish white emulsion, thus confirming the results found in our study.

Regarding the viscosity, the absence of heat treatment in milk for yogurt production led to lower viscosity values when compared to those observed in other treatments. In addition, the results showed no significant difference ($p > 0.05$) between treatments regarding the parameters fat, protein, and pH.

Table 4 shows the physicochemical results of natural yogurts produced from different heat treatments. Reconstituted yogurts presented fat contents between 0.6 and 2.9%, which, according to the Normative Instruction No. 46/2007 (BRASIL, 2007), allows them to be classified as semi-skimmed yogurts.

Table 4. Physicochemical values and viable lactic cells of natural yogurts after reconstitution.

Parameter	Heat treatment			CV (%)
	Refrigerated	Pasteurized	UHT	
Fat (%)	2.76 \pm 0.13 a	2.73 \pm 0.05a	2.74 \pm 0.07 ^a	3.36
Protein (%)	2.73 \pm 0.30 a	2.74 \pm 0.70a	2.45 \pm 0.19 ^a	17.35
Moisture (%)	88.80 \pm 0.10a	88.49 \pm 0.1ab	88.06 \pm 0.78b	0.53
Acidity (g lactic acid/100 g)	0.98 \pm 0.01a	0.97 \pm 0.02a	0.80 \pm 0.03b	2.58
pH	4.02 \pm 0.08a	4.03 \pm 0.05a	4.07 \pm 0.06 ^a	1.51
Viable lactic cells (CFU/mL)	9.33 $\times 10^4$ \pm 4.04 $\times 10^3$ b	3 $\times 10^5$ \pm 5.77 $\times 10^3$ a	5.33 $\times 10^5$ \pm 1.53 $\times 10^3$ a	29.53

Equal lowercase letters in the same line do not differ from each other by the Tukey's test at 5% probability level.

Protein content was below the minimum limit established by the current legislation, i.e. 2.9%. These results are in accordance with those found by Cunha et al. (2008), who reported a protein content of 2.80% in yogurts in which *Lactobacillus acidophilus*, *Bifidobacterium*, and *Streptococcus thermophilus* were added.

Titrate acidity results presented lower values when compared to those found by Pimentel et al. (2012), with values between 1.11 and 1.17 g lactic acid/100 g. However, the results obtained are in accordance with the current legislation, which recommends values between 0.6 and 1.5 g lactic acid/100 g. The viable lactic bacteria had no minimum value according to the legislation, which recommends a minimum of 10^7 CFU/mL. Therefore,

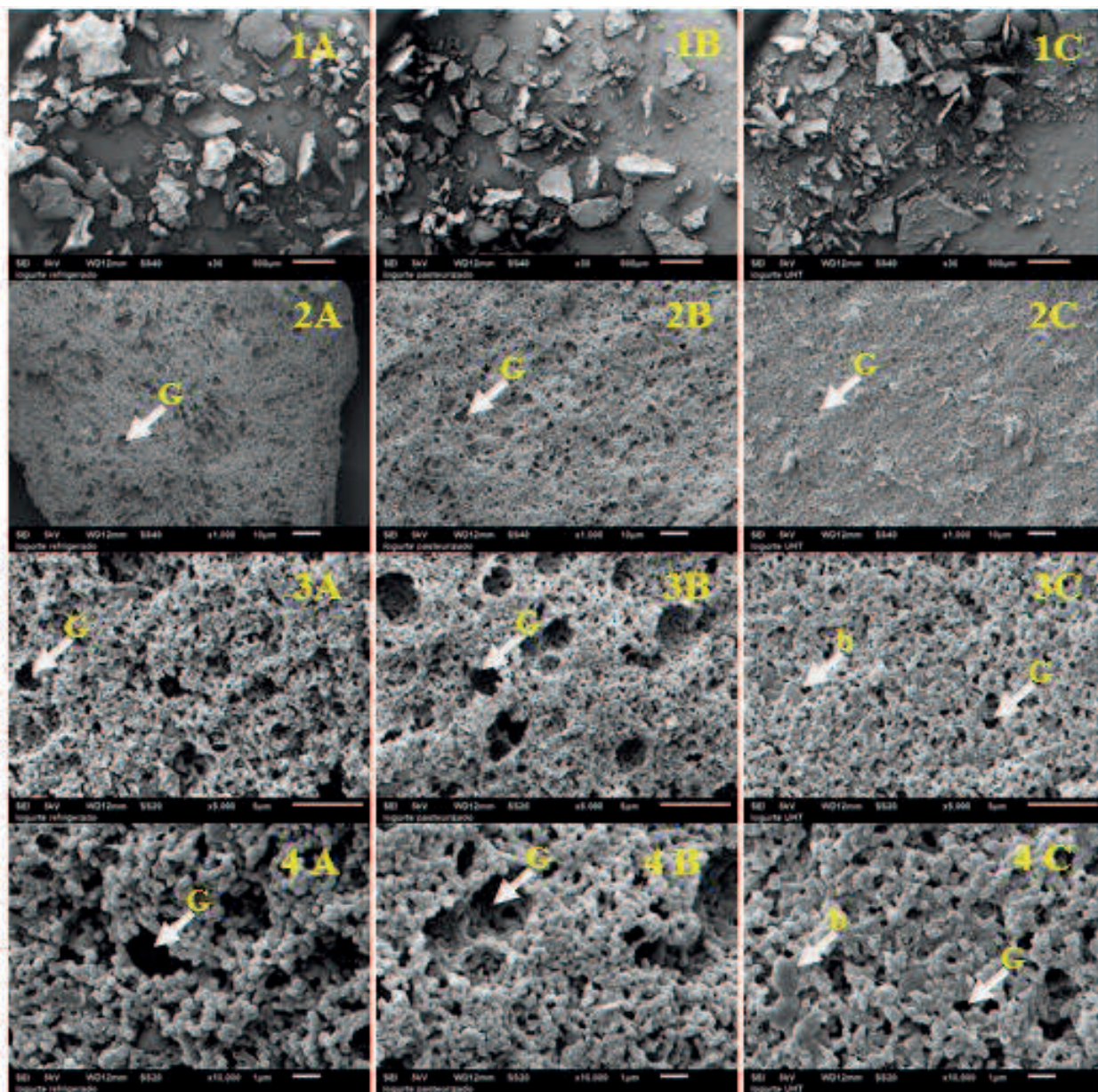
lyophilization preserved the physicochemical characteristics of yogurts but did not preserve the viability of viable lactic bacteria.

Figure 7 (A, B, and C) shows the scanning electron microscopy images in lyophilized yogurts produced with refrigerated, pasteurized, and UHT milk. At 30-x magnification, particles of irregular and pointed shapes covered by recesses and protrusions were found, without a smooth and homogeneous surface. At 1000-x magnification, the microstructure of yogurts was observed with several empty spaces in the protein matrix, indicating the initial presence of fat particles extracted from the sample during its preparation for analysis. In the UHT yogurt, smaller empty spaces were observed when compared to the other treatments due to

UHT milk homogenization process, during which fat globules are broken down into smaller sizes, leading to smaller empty spaces. Finally, at 5000-x and 10000-x magnification, casein networks were

observed in each treatment. In the treatment UHT, live forms of rod-shaped bacteria (*Lactobacillus*) were found.

Figure 7. Scanning electron microscopy of yogurts produced with refrigerated, pasteurized, and UHT milk.



Magnification: 1 = 30-x, 2 = 1000-x, 3 = 5000-x, and 4 = 10000-x. A = yogurt produced with refrigerated milk, B = yogurt produced with pasteurized milk, and C = yogurt produced with UHT milk. G = empty space where the fat globule was found and b = bacilli.

Conclusion

Raw material physicochemical characteristics are in accordance with the Brazilian legislation. The yogurt without heat treatment presented a shorter fermentation time when compared to the other treatments, which may be related to natural bacteria present in the milk, reaching a pH of 4.6 in a time of 280 minutes.

The pH value presented a tendency of decreasing whereas the titratable acidity presented a tendency of increasing over the 29 days of storage. The yogurt produced with refrigerated milk presented higher acidity from the 1st to the 29th day of storage. Heat treatment positively influenced syneresis and viscosity, being the refrigerated yogurt more susceptible to syneresis and lower viscosity. Lactic bacteria were only viable on the 15th day, except for refrigerated yogurt. Physicochemical characteristics of natural yogurts do not meet the Brazilian Normative Instruction 46/2007, except for protein content. Yogurt lyophilization was effective, maintaining the original physicochemical characteristics after yogurt reconstitution. The scanning electron microstructure analysis of natural yogurts provided the visualization of live forms (rods) of lactobacilli only in UHT yogurt.

Acknowledgements

To FAPEG (Goiás Research Foundation), CAPES (Coordination for the Improvement of Higher Education Personnel), CNPq (National Council for Scientific and Technological Development), and FINEP (Funding Authority for Studies and Projects).

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