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Fast and Green Method to Synthesis of Quinolone Carboxylic Acid Derivatives Using Giant-Ball Nanoporous Isopolyoxomolybdate as Highly Efficient Recyclable Catalyst in Refluxing Water

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Abstract. Various potentials antibacterial fluoroquinolone compounds were prepared by the direct amination of 7-halo-6-fluoroquinolone-3-carboxylic acids with variety of piperazine derivatives and (4aR,7aR)-octahydro-1H-pyrrolo[3,4-b] pyridine using $(\text{NH}_4)_{42}[\text{Mo}^{\text{VI}}_{72}\text{Mo}^{\text{V}}_{60}\text{O}_{372}(\text{CH}_3\text{COO})_{30}(\text{H}_2\text{O})_{72}]$, a Keplerate-type giant-ball nanoporous isopolyoxomolybdate, as a catalyst in refluxing water. The results showed that this catalyst acts as effective catalyst and the reaction proceeded more easily and gave the highest yields of the products in short reaction time under refluxing water. Short reaction times, simple isolation of the products, and usage of eco-friendly catalysts are some features of this procedure. In addition, the catalysts was easily recovered and used in multiple catalytic cycles. This material was prepared according to a previously published literature procedure using inexpensive and readily available starting materials.

Keywords: Fluoroquinolone derivatives; fast and green synthesis; Keplerate $\{\text{Mo}_{132}\}$.

Resumen. Se prepararon varios derivados de la fluoroquinolona con actividad antibacterial potencial por aminación directa de ácidos 7-halo-6-fluoroquinolona-3-carboxílicos con derivados de la piperazina empleando como catalizador un isopolioxomolibdato nanoporoso “giant-ball” en agua a ebullición. Los resultados demuestran que este catalizador actúa como un catalizador efectivo y que la reacción procede más fácilmente y da mejores rendimientos bajo tiempos de reacción cortos en agua a ebullición. Algunas características importantes de este método son tiempos de reacción cortos, aislamiento simple de los productos y el empleo de catalizadores amigables con el ambiente. Además, el catalizador fue fácilmente recuperado y usado en múltiples ciclos catalíticos. El material fue preparado de acuerdo a un procedimiento previamente publicado empleando materiales baratos y disponibles comercialmente.

Palabras clave: Derivados de la fluoroquinolona; síntesis rápida y verde; Keplerate $\{\text{Mo}_{132}\}$.

Introduction

Fluoroquinolones have been a class of important of synthetic antibacterial agents which are widely used in clinic for the treatment of infectious diseases [1,2]. These compounds act with an excellent activity against gram-negative and comparatively moderate against gram-positive bacteria [3-7]. Mechanism of action of these compounds is based on inhibition of an enzyme essential for bacterial DNA replication called DNA gyrase [8]. It also appears that some fluoroquinolones possess anticancer and even anti-HIV activities [9-11].

Despite there are still certain undesired events in usage of fluoroquinolones for therapeutic purposes, fluoroquinolones are one of the most important antimicrobial agents with many advantages for clinical use. Therefore there has been a growing interest in the structure modification of the fluoroquinolone skeleton and in the development of its new derivatives with increasing efficacy to prevention of hospital-acquired infections induced by fluoroquinolone-resistant pathogens [12-14]. Recent studies have shown that substituents at the 7-position of the fluoroquinolone framework highly affect their biological

activity, antimicrobial spectrum, strength and target preferences [15]. For example, piperazinyl moieties substitution at this position of fluoroquinolones increase their basicity, lipophilicity and their ability to penetrate into cell walls which leads to a wide range of clinically beneficial fluoroquinolone such as ciprofloxacin, enrofloxacin, levofloxacin, etc. [16-18].

Many synthetic protocols have been developed to accelerate the rate of amination of fluoroquinolones and to improve the yield [19-29]. Major drawbacks of these procedures include expensive reagents, use of large amounts of toxic organic solvents, prolonged heating and side reactions or using microwave. These disadvantages are not acceptable in the current pharmaceutical industry. Therefore, the development of a new greener and more convenient method for the synthesis of fluoroquinolones is highly desirable.

Giant nanosized porous Keplerate-type POMs was reported for the first time by Müller and co-workers [30]. The Keplerate and giant nanosized porous POMs show unique features which can be considered as the basis of a new type of nanochemistry and nanomaterials science [31, 32]. They find a large variety of applications in principal and applied science, such as

in modelling passive cation transport through membranes, encapsulation, nanoseparation chemistry, and magnetic and optics properties [33,34].

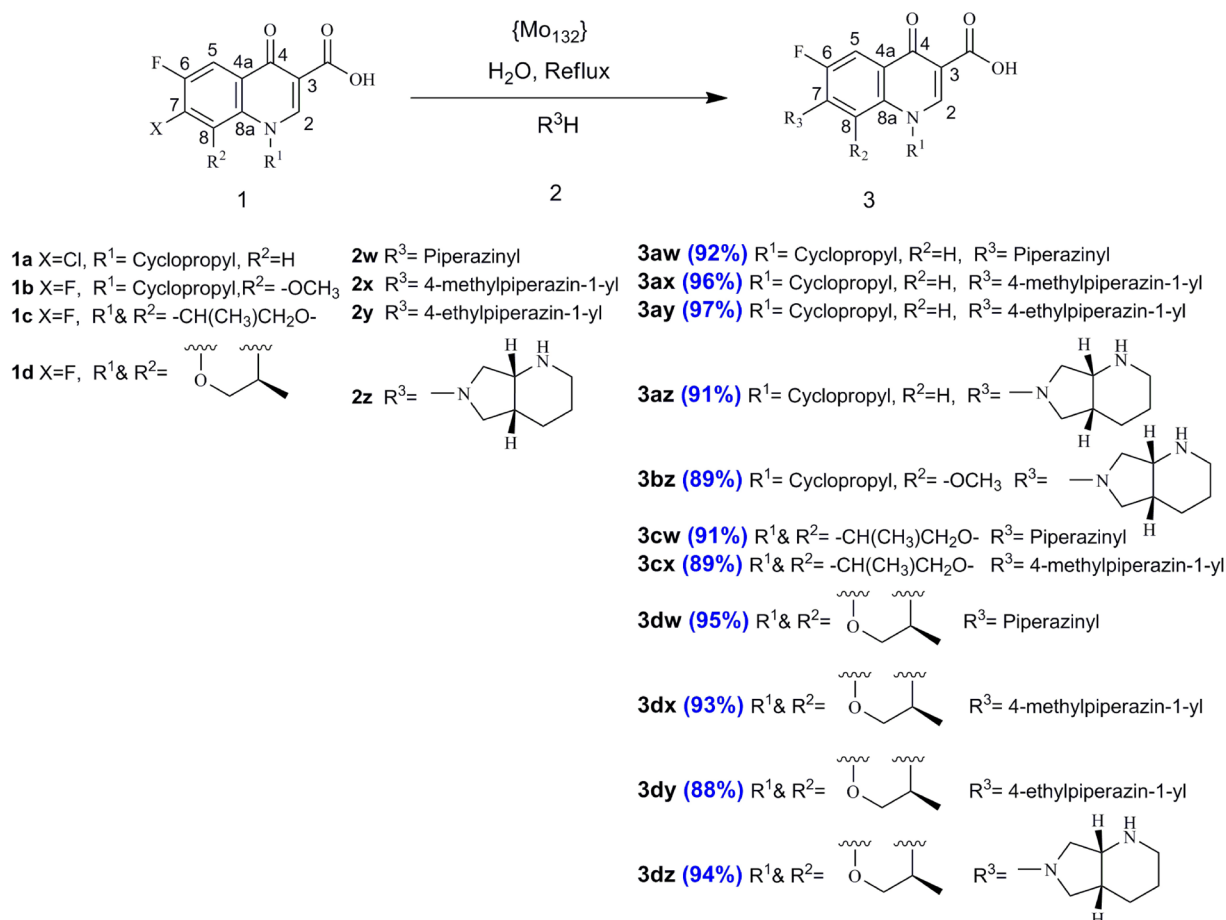
According to the excellent acidic properties of solid polyoxometalate acids, in the last three decades, many applications as the useful and versatile acid catalysts have found in these structures [35]. Polyoxometalate acids are generally solids that are unsolvable in non-polar solvents but extremely soluble in polar ones and they can be used in both homogeneous and heterogeneous systems. Furthermore, these structures have a number of utilities involving powerful flexibility in qualification of the acid potency, easy handling, environmental friendly, non-toxicity and facile synthesis [36,37].

As a result of global interest in the ongoing research towards the development of environmentally friendly methods for the synthesis of organic compounds especially compounds that are frequently used in current pharmaceutical industry, we report herein facile and efficient green synthesis of fluoroquinolones as potential antibacterial with short reaction time by the two-component condensation of variety amines and some 7-halo-6-fluoroquinolone-3-carboxylic acids using a Keplerate-type giant-ball nanoporous isopolyoxomolybdate, $\{Mo_{132}\}$, as a new catalyst with high catalytic activity under reflux condition in high yield.

In continuation of our previous works on the application of $(NH_4)_{42}[Mo^{VI}_{72}Mo^V_{60}O_{372}(CH_3COO)_{30}(H_2O)_{72}]$, a Keplerate-type giant-ball nanoporous isopolyoxomolybdate, represented as $\{Mo_{132}\}$, as a catalyst for a series of organic transformations [38-40], we report here the application of this material as highly efficient and reusable novel catalyst to promote the reaction time, and yields of fluoroquinolone derivatives from the reaction of some 7-halo-6-fluoroquinolone carboxylic acid **1** and amine **2** in refluxing water under clean synthesis (Scheme 1). The diameter of this ball-shaped POM which calculated theoretically is 2.9 nm [31,32]. For the first time this molybdenum cluster has been characterized by the TEM image by Polarz *et al.* [33]. The TEM picture clearly shows a periodic structure with an average size approximately 3 nm diameter. This experimentally obtained diameter fits nicely with the theoretical value for the inner diameter of the ball-shaped POM [31, 32].

Results and discussion

The $\{Mo_{132}\}$ catalyst was characterized using FT-IR and UV-visible spectroscopies as reported in our previous work [38]. The catalytic activity of this material was evaluated in the



Scheme 1. Synthesis of fluoroquinolone derivatives in the presence of $\{Mo_{132}\}$ under refluxing water.

synthesis of fluoroquinolone derivatives. At first, the synthesis of compound **3ay** was selected as a model reaction to determine suitable reaction conditions. The reaction was carried out by mixture of 7-chloro-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid **1a** (1 mmol) and *N*-ethylpiperazine **2y** (1.5 mmol) in the presence of different amounts of {Mo₁₃₂}, and various solvents such as EtOH, H₂O, MeOH, CH₃CN, CH₂Cl₂, and also under solvent-free conditions at different temperature (Table 1). Long reaction times (>120 min) and not so good yields (45 %) of the product **3ay** were obtained in the absence of the catalyst in all cases (entries 1-5). On the other hand, different amounts of the catalyst (0.02, 0.04, 0.06, 0.08, and 0.1) in the presence of the solvents or solvent-free condition in various temperatures caused to improve the yields and times of the reaction. Moreover, the best results in the presence of different amounts of catalyst were in refluxing solvents. These outcomes show that catalyst, solvent, and temperature

are necessary for this reaction as well polar solvents were better than other non-polars. Also, the best yields and short reaction times were obtained in 0.08 g of the catalyst in water at different temperature (entries 12-14). Whereas, further increase in catalyst amount to 0.1 g, did not improve the product yield and reaction time (entry 15). Among the tested solvents and also solvent-free conditions and various amounts of the catalyst, the reaction was more facile and proceeded to give the highest yield (97%), and short reaction time (30 min), using 0.08 g of {Mo₁₃₂} in H₂O (5 ml) at reflux temperature (entry 12). All subsequent reactions were carried out in these optimized conditions.

According to these results, and in order to generalize this model reaction, we developed the reaction of **1a-d** with a range of various amines **2w-z** under the optimized reaction conditions. The condensation of **1a-d** and **2w-z** afforded the products **3** in high yields over relatively short reaction times in

Table 1. Optimization of reaction conditions for the synthesis of compound **3ay** catalyzed by {Mo₁₃₂}.*

Entry	Catalyst (g)	Solvent	T/°C	Time/min	Isolated Yield/%
1	None	EtOH	Reflux	125	29
2	None	H ₂ O	Reflux	125	42
3	None	H ₂ O	r.t.	160	34
4	None	Solvent-free	100	150	16
5	None	Solvent-free	120	150	19
6	0.06	Solvent-free	120	100	27
7	0.08	Solvent-free	120	100	31
8	0.08	Solvent-free	100	100	25
9	0.02	H ₂ O	Reflux	80	59
10	0.04	H ₂ O	Reflux	60	76
11	0.06	H ₂ O	Reflux	40	88
12	0.08	H ₂ O	Reflux	30	97
13	0.08	H ₂ O	80	50	90
14	0.08	H ₂ O	r.t.	40	82
15	0.1	H ₂ O	Reflux	30	96
16	0.04	EtOH	Reflux	70	58
17	0.06	EtOH	Reflux	50	71
18	0.08	EtOH	Reflux	45	86
19	0.08	EtOH	r.t.	50	75
20	0.06	MeOH	Reflux	60	63
21	0.08	MeOH	Reflux	55	81
22	0.08	MeOH	r.t.	60	74
24	0.06	CH ₃ CN	Reflux	70	48
25	0.08	CH ₃ CN	Reflux	65	78
25	0.08	CH ₃ CN	r.t.	70	67
26	0.06	CH ₂ Cl ₂	Reflux	70	45
27	0.08	CH ₂ Cl ₂	Reflux	60	57
28	0.08	CH ₂ Cl ₂	r.t.	80	49

* Reaction conditions: Ethyl 7-chloro-6-fluoroquinolone-3-carboxylic acids **1a** (1 mmol) and *N*-ethylpiperazine **2y** (1.5 mmol).

refluxing water. The {Mo₁₃₂} efficiently catalyzed the reactions, giving the desired products in high yields over relatively short reaction times. Easy separation of obtained products from the catalyst makes this method useful for the synthesis of fluoroquinolones. Purity checks with melting points, TLC, HPLC (>92%), and the ¹H NMR spectroscopic data reveal that only one product is formed in all cases and no undesirable side-products are observed. The structures of all known products **3** were deduced and compared with those of authentic samples from their melting points, ¹H NMR, ¹³C NMR, and FT-IR spectral data [18-29].

To test the recyclability of {Mo₁₃₂}, after completion of the model reaction, the catalyst was recovered according to the procedure described in the experimental section. The separated catalyst was dried at 60 °C under vacuum for 1 h before being reused in the same reaction. The catalyst could be used at least five times without significant reduction in its activity (97, 96, 94, 94, 93 % yields in first to fifth use, respectively) which clearly demonstrates the practical reusability of this catalyst.

Although we did not investigate the reaction mechanism, on the basis of our previous reports [38-40], it is reasonable to assume that several accessible Mo sites and NH₄ groups in {Mo₁₃₂} could act as Lewis acid and Brønsted acid centers, respectively, and therefore promote the necessary reactions. The catalyst would play a significant role in increasing the electrophilic character of the electrophiles in the reaction.

Conclusion

In conclusion, in this paper we developed the synthesis of fluoroquinolone derivatives **3aw**, **3ax**, **3az**, **3bz**, **3cw**, **3cx**, **3dw**, **3dx**, **3dy**, and **3dz** in the presence of {Mo₁₃₂}, a Keplerate-type giant-ball nanoporous isopolyoxomolybdate, as a highly effective heterogeneous catalyst for the direct amination of 7-halo-6-fluoroquinolone-3-carboxylic acids **1a-d** with several amines **2w-z** in refluxing water. This method provided these products in high yields over short reaction time, following a facile work-up process. The catalyst is inexpensive and easily obtained, stable and storable, easily recycled and reused for several cycles with consistent activity.

Experimental

Chemicals and apparatus

All chemicals were available commercially and used without additional purification. The catalyst was synthesized according to the literature [32]. Melting points were recorded using a Stuart SMP3 melting point apparatus. The FT-IR spectra of the products were obtained with KBr disks, using a Tensor 27 Bruker spectrophotometer. The ¹H NMR (300 MHz) and ¹³C NMR (75 MHz) spectra were recorded using Bruker spectrometers.

Typical procedure

A mixture of 7-chloro-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid **1a** (1 mmol) and *N*-ethylpiperazine **2y** (1.5 mmol) and {Mo₁₃₂} (0.08 g) as catalyst in H₂O (5 ml) was heated under reflux for the appropriate time. The reaction was monitored by TLC. Since the catalyst solubility is very high in cold water, after completion of the transformation, the reaction mixture was allowed to cool down into room temperature. The crude product was collected by filtration, washed with H₂O and recrystallized from ethanol to give desired compounds **3ay**. The catalyst could be readily recovered from the combined filtrate after evaporation to dryness under reduced pressure and washing with hot ethanol.

1-Cyclopropyl-6-fluoro-4-oxo-7-(piperazin-1-yl)-1,4-dihydroquinoline-3-carboxylic acid (3aw)

HPLC Purity: 99.14%; Yield: 92%; 20 min; m.p: 254-256 °C (lit. [23] 255-257 °C); FT-IR (ν, cm⁻¹ KBr disc): 3533, 3335, 3033, 2912, 1705, 1623, 1494, 1447, 1383, 1271, 1144, 1024, 804; ¹H NMR (300 MHz, DMSO-d₆): δ 1.15-1.20 (m, 2H, CH₂), 1.30-1.35 (m, 2H, CH₂), 2.90 (t, *J* = 6.0 Hz, 4H, 2CH₂), 3.22 (t, *J* = 6.0 Hz, 4H, 2CH₂), 3.75-3.85 (m, 1H, CH), 7.47 (d, *J* = 9.0 Hz, 1H, C8H), 7.75 (d, *J* = 15.0 Hz, 1H, C5H), 8.58 (s, 1H, C2H); ¹³C NMR (75 MHz, DMSO-d₆): 7.9 (CH₂), 36.2 (NCH), 45.8 (2NCH₂), 51.1 (2NCH₂), 106.9 (C3), 107.1 (C8), 111.4 (C5), 118.7 (C4a), 139.6 (C8a), 146.1 (C7), 148.2 (C2), 154.0 (C6), 165.6 (COOH), 176.6 (C4); Anal. Calc. for C₁₇H₁₈FN₃O₃ (%): C, 61.62; H, 5.48; N, 12.68. Found: C, 61.54; H, 5.37; N, 12.62.

1-Cyclopropyl-6-fluoro-7-(4-methylpiperazin-1-yl)-4-oxo-1,4-dihydroquinoline-3-carboxylic acid (3ax)

HPLC Purity: 97.92%; Yield: 96%; 25 min; m.p: 245-247 °C (lit. [22] 248-250 °C); FT-IR (ν, cm⁻¹ KBr disc): 3428, 3093, 2935, 1729, 1626, 1507, 1469, 1378, 1299, 1142, 1007, 885; ¹H NMR (300 MHz, DMSO-d₆): δ 1.17 (s, 2H, CH₂), 1.32 (d, *J* = 9.0 Hz, 2H, CH₂), 2.23 (s, 3H, NCH₃), 2.20-2.35 (m, 4H, 2CH₂), 3.00-3.10 (m, 4H, 2CH₂), 3.75-3.85 (m, 1H, CH), 7.47 (d, *J* = 6.0 Hz, 1H, C8H), 7.75 (d, *J* = 12.0 Hz, 1H, C5H), 8.62 (s, 1H, C2H); ¹³C NMR (75 MHz, DMSO-d₆): 8.0 (2CH₂), 31.2 (NCH₃), 36.3 (NCH), 45.9 (2NCH₂), 49.4 (2NCH₂), 106.0 (C3), 107.1 (C8), 111.0 (C5), 118.0 (C4a), 139.6 (C8a), 146.1 (C7), 148.3 (C2), 151.0 (C6), 166.3 (COOH), 176.7 (C4); Anal. Calc. for C₁₈H₂₀FN₃O₃ (%): C, 62.60; H, 5.84; N, 12.17; Found: C, 62.53; H, 5.78; N, 12.11.

1-Cyclopropyl-7-(4-ethylpiperazin-1-yl)-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid (3ay)

HPLC Purity: 99.06%; Yield: 97%; 30 min; m.p: 218-220 °C (lit. [22] 219-221 °C); FT-IR (ν, cm⁻¹ KBr disc): 3533, 3335, 3033, 2912, 1738, 1627, 1470, 1381, 1337, 1254, 1154, 1022, 803; ¹H NMR (300 MHz, DMSO-d₆): δ 1.05 (t, *J* = 7.0 Hz, 3H, CH₃), 1.10-1.35 (m, 4H, 2CH₂), 2.42 (q, *J* = 6.0 Hz, 2H, NCH₂), 2.50-2.60 (m, 8H, 4CH₂ overlapped with solvent), 3.75-3.85 (m, 1H, CH), 7.55 (d, *J* = 6.0 Hz, 1H, C8H), 7.88 (d, *J* = 15.0

Hz, 1H, C5H), 8.65 (s, 1H, C2H), 15.23 (s br., 1H, COOH); ^{13}C NMR (75 MHz, DMSO- d_6): 8.0 (2CH₂), 12.4 (CH₃), 36.2 (NCH), 40.7 (NCH₂), 49.8-52.4 (4NCH₂), 106.5 (C3), 107.1 (C8), 111.3 (C5), 118.8 (C4a), 139.5 (C8a), 145.5 (C7), 148.1 (C2), 155.0 (C6), 166.3 (COOH), 176.5 (C4); Anal. Calc. for C₁₉H₂₂FN₃O₃ (%): C, 63.50; H, 6.17; N, 11.69; Found: C, 63.41; H, 6.09; N, 11.62.

1-Cyclopropyl-6-fluoro-7-((4aR,7aR)-hexahydro-1H-pyrrolo[3,4-b]pyridin-6(2H)-yl)-4-oxo-1,4-dihydroquinoline-3-carboxylic acid (3az)

HPLC Purity: 92.96%; Yield: 91%; 18 min; m.p: 258-260 °C (lit. [24] 256-258 °C); FT-IR (ν, cm⁻¹ KBr disc): 3504, 3308, 3076, 2938, 1719, 1629, 1549, 1509, 1412, 1336, 1180, 1108, 888; ^1H NMR (300 MHz, DMSO- d_6): δ 1.10-1.35 (m, 4H, 2CH₂), 1.55-1.70 (m, 4H, 2CH₂), 2.50-2.60 (m, 1H, CH), 3.33 (t, J = 6.0 Hz, 2H, CH₂), 3.30-3.55 (m, 4H, 2CH₂), 3.63-3.75 (m, H, CH), 6.91 (d, J = 6.0 Hz, 1H, C8H), 7.65 (d, J = 15.0 Hz, 1H, C5H), 8.49 (s, 1H, C2H); Anal. Calc. for C₂₀H₂₂FN₃O₃ (%): C, 64.68; H, 5.97; N, 11.31; Found: C, 64.61; H, 5.59; N, 11.25.

1-Cyclopropyl-6-fluoro-7-((4aR,7aR)-hexahydro-1H-pyrrolo[3,4-b]pyridin-6(2H)-yl)-8-methoxy-4-oxo-1,4-dihydroquinoline-3-carboxylic acid (3bz)

HPLC Purity: 96.58%; Yield: 89%; 30 min, m.p: 239-241 °C (lit. [29] 238-242 °C); FT-IR (ν, cm⁻¹ KBr disc): 3529, 3470, 3033, 2929, 1708, 1624, 1517, 1457, 1353, 1324, 1186, 1047, 805; ^1H NMR (300 MHz, DMSO- d_6): δ 0.81-1.25 (m, 4H, 2CH₂), 1.63-1.85 (m, 4H, 2CH₂), 2.60-2.70 (m, 2H, CH₂), 3.10-3.20 (m, 1H, CH), 3.37 (s, 3H, OCH₃), 3.60-3.65 (m, 1H, CH), 3.70-3.80 (m, 1H, CH), 3.80-3.97 (m, 2H, CH₂), 4.04-4.19 (m, 2H, CH₂), 7.63 (dd, J = 12.0, 3.0 Hz, 1H, C5H), 8.64 (s, 1H, C2H), 15.15 (s br., COOH); ^{13}C NMR (75 MHz, DMSO- d_6): 8.8 (2CH₂), 10.0 (CH₂), 17.2 (CH₂), 20.9 (CH), 34.6 (NCH₂), 39.1 (NCH), 41.1 (NCH₂), 41.8 (NCH), 54.4 (NCH₂), 62.3 (OCH₃), 106.8 (C3), 117.6 (C5), 134.9 (C4a), 137.1 (C8), 140.6 (C8a), 150.8 (C7), 151.7 (C2), 154.0 (C6), 166.3 (COOH), 176.4 (C4); Anal. Calc. for C₂₁H₂₄FN₃O₄ (%): C, 62.83; H, 6.03; N, 10.47; Found: C, 62.78; H, 5.94; N, 10.41.

9-Fluoro-3-methyl-7-oxo-10-(piperazin-1-yl)-3,7-dihydro-2H-[1,4]oxazino[2,3,4-ij]quinoline-6-carboxylic acid (3cw)

HPLC Purity: 95.19%; Yield: 91%; 27 min; m.p: 258-260 °C (lit. [27] 257-260 °C); FT-IR (ν, cm⁻¹ KBr disc): 3255, 3092, 2968, 1723, 1573, 1454, 1392, 1254, 1023, 1011, 805; ^1H NMR (300 MHz, DMSO- d_6): δ 1.44 (d, J = 6.0 Hz, 3H, CH₃), 2.80-2.85 (m, 4H, 2CH₂), 3.18-3.25 (m, 4H, 2CH₂, overlapped with solvent), 4.37 (d, J = 12.0 Hz, 1H, CH₂ diastereotopic proton), 4.58 (d, J = 12.0 Hz, 1H, CH₂ diastereotopic proton), 4.85-4.95 (m, 1H, CH), 7.51 (dd, J = 12.0, 6.0 Hz, 1H, C5H), 8.91 (s, 1H, C2H); ^{13}C NMR (75 MHz, DMSO- d_6): 18.4 (CH₃), 46.6 (2NCH₂), 52.0 (2NCH₂), 55.2 (NCH), 68.4 (OCH₂), 103.6 (C5), 107.1 (C3), 120.0 (C4a), 125.2 (C8a), 132.3 (C7), 140.5 (C8), 146.5 (C2), 154.0 (C6), 166.5 (COOH), 176.7 (C4); Anal. Calc. for C₁₇H₁₈FN₃O₄ (%): C, 58.78; H, 5.22; N, 12.10; Found: C, 58.72; H, 5.17; N, 10.36.

9-Fluoro-3-methyl-10-(4-methylpiperazin-1-yl)-7-oxo-3,7-dihydro-2H-[1,4]oxazino[2,3,4-ij]quinoline-6-carboxylic acid (3cx)
HPLC Purity: 99.89%; Yield: 89%; 20 min; m.p: 253-255 °C (lit. [27] 250-257 °C); FT-IR (ν, cm⁻¹ KBr disc): 3419, 3335, 3043, 2968, 1714, 1622, 1523, 1469, 1371, 1255, 1146, 1056, 804; ^1H NMR (300 MHz, DMSO- d_6): δ 1.44 (d, J = 9.0 Hz, 3H, CH₃), 2.22 (s, 3H, NCH₃), 2.35-2.50 (m, 4H, 2CH₂), 3.20-3.40 (m, 4H, 2CH₂), 4.35 (dd, J = 12.0, 3.0 Hz, 1H, CH₂ diastereotopic proton), 4.59 (dd, J = 12.0, 3.0 Hz, 1H, CH₂ diastereotopic proton), 4.85-4.98 (m, 1H, CH), 7.52 (d, J = 12.0 Hz, 1H, C5H), 8.95 (s, 1H, C2H), 15.17 (s br., 1H, COOH); ^{13}C NMR (75 MHz, DMSO- d_6): 18.4 (CH₃), 46.5 (NCH₃), 50.5 (2NCH₂), 55.2 (2NCH₂), 55.7 (NCH), 68.4 (OCH₂), 103.5 (C5), 107.0 (C3), 119.8 (C4a), 125.2 (C8a), 132.5 (C7), 140.5 (C8), 146.5 (C2), 154.2 (C6), 166.5 (COOH), 176.7 (C4); Anal. Calc. for C₁₈H₂₀FN₃O₄ (%): C, 59.83; H, 5.58; N, 11.63; Found: C, 59.77; H, 5.08; N, 11.58.

(S)-9-Fluoro-3-methyl-7-oxo-10-(piperazin-1-yl)-3,7-dihydro-2H-[1,4]oxazino[2,3,4-ij]quinoline-6-carboxylic acid (3dw)

HPLC Purity: 99.65%; Yield: 95%; 32 min; m.p: 260-262 °C (lit. [29] 263-265 °C); FT-IR (ν, cm⁻¹ KBr disc): 3255, 3092, 2968, 1723, 1573, 1454, 1392, 1254, 1023, 1011, 805; ^1H NMR (300 MHz, DMSO- d_6): δ 1.45 (d, J = 6.0 Hz, 3H, CH₃), 2.75-2.85 (m, 4H, 2CH₂), 3.15-3.25 (m, 4H, 2CH₂, overlapped with solvent), 4.30-4.40 (m, 1H, CH₂ diastereotopic proton), 4.52-4.62 (m, 1H, CH₂ diastereotopic proton), 4.85-4.95 (m, 1H, CH), 7.51 (d, J = 12.0 Hz, 1H, C5H), 8.92 (s, 1H, C2H); ^{13}C NMR (75 MHz, DMSO- d_6): 18.4 (CH₃), 45.8 (2NCH₂), 51.0 (2NCH₂), 55.2 (NCH), 68.5 (OCH₂), 103.6 (C5), 107.2 (C3), 120.2 (C4a), 125.2 (C8a), 132.3 (C7), 140.5 (C8), 146.5 (C2), 154.2 (C6), 166.5 (COOH), 176.7 (C4); Anal. Calc. for C₁₇H₁₈FN₃O₄ (%): C, 58.78; H, 5.22; N, 12.10; Found: C, 58.70; H, 4.93; N, 11.51.

(S)-9-Fluoro-3-methyl-10-(4-methylpiperazin-1-yl)-7-oxo-3,7-dihydro-2H-[1,4]oxazino[2,3,4-ij]quinoline-6-carboxylic acid (3dx)

HPLC Purity: 100%; Yield: 93%; 22 min; m.p: 225-227 °C (lit. [25] 225-226 °C); FT-IR (ν, cm⁻¹ KBr disc): 3251, 3079, 2973, 1721, 1539, 1517, 1439, 1394, 1289, 1087, 1004, 801; ^1H NMR (300 MHz, DMSO- d_6): δ 1.44 (d, J = 6.0 Hz, 3H, CH₃), 2.22 (s, 3H, NCH₃), 2.35-2.50 (m, 4H, 2CH₂), 3.20-3.30 (m, 4H, 2CH₂), 4.36 (dd, J = 12.0, 3.0 Hz, 1H, CH₂ diastereotopic proton), 4.59 (dd, J = 12.0, 3.0 Hz, 1H, CH₂ diastereotopic proton), 4.85-4.95 (m, 1H, CH), 7.48 (d, J = 12.0 Hz, 1H, C5H), 8.94 (s, 1H, C2H), 15.15 (s br., 1H, COOH); ^{13}C NMR (75 MHz, DMSO- d_6): 18.4 (CH₃), 46.5 (NCH₃), 50.5 (2NCH₂), 55.2 (2NCH₂), 55.7 (NCH), 68.4 (OCH₂), 103.8 (C5), 107 (C3), 120 (C4a), 125.2 (C8a), 132.3 (C7), 140.4 (C8), 146.5 (C2), 154.2 (C6), 166.5 (COOH), 176.7 (C4); Anal. Calc. for C₁₈H₂₀FN₃O₄ (%): C, 59.83; H, 5.58; N, 11.63; Found: C, 59.78; H, 5.50; N, 11.56.

(S)-10-(4-Ethylpiperazin-1-yl)-9-fluoro-3-methyl-7-oxo-3,7-dihydro-2H-[1,4]oxazino[2,3,4-ij]quinoline-6-carboxylic acid (3dy)

HPLC Purity: 99.26%; Yield: 88%; 20 min; m.p: 230-232 °C (lit. [26] 229-230 °C); FT-IR (ν, cm⁻¹ KBr disc): 3432, 3042,

2975, 1714, 1623, 1529, 1478, 1306, 1243, 1200, 1010, 743; ^1H NMR (300 MHz, DMSO- d_6): δ 1.05 (t, J = 6.0 Hz, 3H, CH_3), 1.45 (d, J = 9.0 Hz, 3H, CH_3), 2.35-2.40 (m, 2H, CH_2 , overlapped with solvent), 2.40-2.60 (m, 4H, 2CH_2), 3.15-3.20 (m, 4H, 2CH_2), 4.37 (d, J = 12.0 Hz, 1H, CH_2 , diastereotopic proton), 4.57 (d, J = 9.0 Hz, 1H, CH_2 , diastereotopic proton), 4.91 (d, 1H, J = 6.0 Hz, CH), 7.56 (d, J = 12.0 Hz, 1H, C5H), 8.94 (s, 1H, C2H); ^{13}C NMR (75 MHz, DMSO- d_6): 12.2 (CH_3), 18.4 (CH_3), 46.5 (NCH_2), 50.5 (2NCH_2), 53.4 (2NCH_2), 55.3 (NCH), 68.5 (OCH_2), 103.0 (C5), 107.0 (C3), 125.2 (C4a), 126.8 (C8a), 132.3 (C7), 140.0 (C8), 146.7 (C2), 154.0 (C6), 166.5 (COOH), 176.6 (C4); Anal. Calc. for $\text{C}_{19}\text{H}_{22}\text{FN}_3\text{O}_4$ (%): C, 60.79; H, 5.91; N, 11.19; Found: C, 60.72; H, 5.84; N, 11.11.

(*S*)-9-Fluoro-10-((4*aR*,7*aR*)-hexahydro-1*H*-pyrrolo[3,4-*b*]pyridin-6(2*H*)-yl)-3-methyl-7-oxo-3,7-dihydro-2*H*-[1,4]oxazino[2,3,4-*ij*]quinoline-6-carboxylic acid (**3dz**)

HPLC Purity: 98.63%; Yield: 94%; 25 min; m.p: 265-267 °C (lit. [24] 265-268 °C); FT-IR (ν , cm^{-1} KBr disc): 3319, 3044, 2932, 1719, 1622, 1527, 1472, 1357, 1191, 1087, 1045, 862; ^1H NMR (300 MHz, DMSO- d_6): δ 1.30-1.70 (m, 4H, 2CH_2), 1.45 (d, J = 6.0 Hz, 3H, CH_3), 2.10-2.20 (m, 1H, CH), 2.80-2.90 (m, 1H, CH), 3.15-3.40 (m, 4H, 2CH_2), 4.00-4.15 (m, 2H, CH_2), 4.23 (d, J = 12.0 Hz, 1H, CH_2 , diastereotopic proton), 4.59 (d, J = 12.0 Hz, 1H, CH_2 , diastereotopic proton), 4.80-4.92 (m, 1H, CH), 7.47 (d, J = 15 Hz, 1H, C5H), 8.85 (s, 1H, C2H); Anal. Calc. for $\text{C}_{20}\text{H}_{22}\text{FN}_3\text{O}_4$ (%): C, 62.01; H, 5.72; N, 10.85; Found: C, 61.96; H, 5.74; N, 10.78.

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