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Effect of nutrients and fermentation conditions on the production of biosurfactants using rhizobacteria isolated from fique plants

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Abstract  

Objective. To isolate biosurfactant-producing microorganisms from the rhizosphere of fique and to select the best genus to evaluate the effect of nutritional and fermentation conditions on the production of rhamnolipids. Materials and methods. Rhizospheric soil was sampled in three areas of Cauca. The best genus was selected for the experimental designs (Plackett Burman and 2² factorial) and to find the production conditions for the growth kinetics at an Erlenmeyer flask scale. Results. Isolates from the rhizosphere of fique plants were from groups (or genera) of Bacillus, Pseudomonas and Actinomycetes, being Pseudomonas the more responsive in preliminary testing for emulsification. From the results of the experimental designs and the kinetics of production, we found that rhamnose synthesis associated with rhamnolipids (3.2 g/l) and emulsification (68% EC24) was significantly favored (p <0.0001) by cultivating an inoculum of 10% v/v of Pseudomonas fluorescens in a medium composed of: soybean oil 2% (v/v), K₂HPO₄ 0.2% (w/v), yeast extract 0.4 g/l, NH₄NO₃ 3.7 g/l, 1 ml trace elements (CoCl₂ 20 mg/l, H₃BO₃ 30 mg/l, ZnSO₄ 10 mg/l, Na MoO₄ 1 mg/l, FeSO₄ 10 mg/l MnSO₄ 2.6 mg/l) and pH 7.2. Conclusion. Of all the microbial genera isolated from the rhizosphere of fique, Pseudomonas fluorescens had the greatest potential in the production of biosurfactants of the rhamnolipids family.  

Key words: Pseudomonas fluorescens, biosurfactant, rhamnose, emulsification index, soybean oil.

Resumen  

Efecto de los nutrientes y las condiciones de fermentación en la producción de biosurfactantes con rizobacterias aisladas de fique.  

Objetivo. Aislar microorganismos de la rizosfera de fique capaces de producir biosurfactantes y seleccionar el mejor género para evaluar el efecto de las condiciones nutricionales y de fermentación en la producción de ramnolípidos. Materiales y métodos. Se realizaron muestreos de suelos rizosféricos en tres zonas del Cauca. El mejor género fue seleccionado para realizar los diseños experimentales (Plackett Burman y factorial 2²) y establecer las condiciones de producción para las cinéticas de crecimiento a escala de Erlemeyer. Resultados. Se aislaron bacterias del género Bacillus, Pseudomonas y del grupo Actinomycetes, siendo Pseudomonas el grupo con mayor respuesta en las pruebas preliminares de emulsificación. A partir de los resultados obtenidos en los diseños experimentales y cinéticos de producción, se estableció que la síntesis de rhamnosa asociada con ramnolípidos (3.2 g/l) y la emulsificación (68% EC24) se favorecieron significativamente (p<0.0001) al cultivar un inoculo de 5% v/v de Pseudomonas fluorescens en un medio compuesto por: aceite de soya 2% (v/v), K HPO₄ 0.2% (w/v), extracto de levadura 0.4 g/l, NH NO₃ 3.7 g/l, 1 ml de elementos traza (CoCl₂ 20 mg/l, H BO₃ 30 mg/l, ZnSO₄ 10 mg/l, Cu SO₄ 1 mg/l, Na MoO₄ 3 mg/l, FeSO₄ 10 mg/l MnSO₄ 2.6 mg/l) y pH 7.2. Conclusión. De todos los géneros microbianos aislados de la rizosfera de fique, Pseudomonas fluorescens fue la bacteria con mayor potencial en la producción de biosurfactantes de la familia de los ramnolípidos.  

Palabras clave: Pseudomonas fluorescens, biosurfactante, rhamnosa, índice de emulsificación, aceite de soya.
Introduction

Biosurfactants are metabolites, generally secondary, that constitute a group of diverse compounds synthesized by a wide variety of microorganisms (bacteria, filamentous fungi and yeasts) (1-3).

Currently, biosurfactants do not compete with surfactants chemically synthesized due to the high production costs of the former (3, 4). This situation is related to inefficient processes, low productivity of microbial strains and the cost of raw materials. Therefore, for biosurfactants to achieve a significant market share, it is necessary to carry out research to increase the capacity to manage both the metabolism of the producing strains and the possibility of using low-cost substrates, and technological upgrading process production (5, 6). This will contribute to the discovery of a variety of biotensioactives, with a growing list of microorganisms producing biosurfactants and expanding the range of physical and chemical properties, leading to the discovery of compounds suitable for special applications. The growing interest in the potential applications of microbial surface active compounds is based on the different functional properties that include emulsification, demulsification, phase separation, wetting, foaming, solubilization and reduction of the viscosity of heavy oils. In consequence, there are many fields of industrial application where chemical surfactants can be replaced by biosurfactants, as diverse as agriculture, construction, food industries, textiles, paper and oils (7-9).

Under certain conditions many microorganisms can be induced to produce biosurfactants. In this sense, the study of the effect of different factors that influence the production of these compounds is of great importance. The types, quantities and qualities of biosurfactants are influenced by the nature of the substrate, pH conditions, temperature, agitation, concentration of Mg, P, Fe, and K ions, and biomass activity (10).

The synthesis of biosurfactants depends largely on the availability of carbon sources and the balance between carbon and other limiting nutrients (11). Production of biosurfactants also varies according to the microbial groups that produce them, generating compounds with different composition, and physical and chemical properties (11).

This study pays particular attention to the effect of the nutritional requirements and fermentation conditions for the production of extracellular biosurfactants by microorganisms, especially Pseudomonas fluorescens, isolated from the rhizosphere of fique plants in crop fields located in the department of Cauca in Colombia. It should also be noted that this new Pseudomonas isolate has the potential to be employed in the agricultural sector for its ability to produce substances that promote plant growth and biocontrol activity against fungal zoospores, which are responsible for causing diseases in fique plants and have generated important economic losses in the fique sector in Colombia.

Materials and methods

Sample collection from fique crop fields (Furcraea sp.)

Bacteria used in this study were isolated from the rhizosphere of fique plants of productive age in the municipalities of Silvia (2° 36’ 50” North and 76° 22’ 58” West, at 2,600 m, and 18 °C), Totoró (2° 38’ North and 2 ° 15’ West, at 2,750 m, and 14 °C), and the plateau of Popayan in the department of Cauca, Colombia.
Fifteen fique plant roots were collected from three different crop fields in each of the three localities assessed. Samples were placed in carefully labeled paper bags, geo-referenced, stored in closed containers at 4 °C and transported in the storage conditions.

Isolation and preservation of strains

Samples were processed according to the methodology described by Kuklinsky-Sobral, et al. (12), separating the smaller roots and washing them with drinking water to eliminate the excess soil. Ten grams from each sample were then weighed and placed into 500 ml Erlenmeyers containing 200 ml of 0.1% Tween 80 (v/v) and 25 g of glass beads of 0.5 cm in diameter. Each flask was placed at constant agitation at 150 rpm for 1 h.

All the samples were subdivided into two aliquots of 100 ml each. In the first aliquot, a heat shock was applied at 80 °C for 10 minutes, and decimal dilutions were then carried out down to 10⁻⁹, and 0.1 ml of each dilution was inoculated on Luria Bertoni agar (LB). Plates were incubated at 28 °C for 48 h following the protocol described by De Souza et al. (13).

In samples not subjected to heat treatment, the same dilutions were done and 0.1 ml of each dilution were inoculated on King B selective agar (KB) (14), Cetrimide agar supplemented with nalidixic acid (0.3 g/l) and incubated at 30 °C for 48 hours, and oatmeal agar supplemented with 0.1% nystatin (v/v) and incubated at 22 °C for 10 days.

Colonies that exhibited the characteristic morphology associated with the genus (Pseudomonas, Bacillus) or functional group (Actinomycetes) were again isolated in selective media through successive passes to obtain pure colonies. The isolates were coded and cryopreserved in 10% glycerol (v/v) at -70 °C, accordingly to the protocol created by Corpoica’s genebank of microorganisms used in biological control (Corpoica, 2005).

Semi-qualitative evidence of biosurfactant production

The initial selection of biosurfactant-producing bacteria was done by cultivating them on selective medium SW (15), which is composed of: NaNO₃ 1 g/l, KH₂PO₄ 0.1 g/l, MgSO₄·7H₂O 0.1 g/l, CaCl₂ 0.1 g/l, yeast extract 0.2 g/l, glycerol 2% (v/v) (16), cetyltrimethylammonium bromide (CTAB) 0.2 g/l, and 0.005 g/l methylene blue, and pH 6.5. The test was carried out by introducing three plastic rings 5-mm in diameter and 10-mm high in the SW agar at a depth of 5 mm. In each ring, 50 µl were added of a cell suspension with a concentration of 10⁹ cfu/ml of each organism grown in nutrient broth after centrifugation (30,100 x g for 15 min at 4 °C). The agar plates were incubated at 30 °C for 7 days. At the end of the incubation period, the blue halo of precipitation formed around each ring was measured using a digital caliper (EMC CE) (17).

Emulsification tests

Rhizobacteria were cultured on nutrient broth at 30 °C for 24 hours. Subsequently, the biomass was recovered by centrifugation at 5,181 x g for 15 minutes and cells were washed twice with NaCl 0.85% (w/v). The biomass was then resuspended in 5 ml of NaCl 0.85% (v/v) and used to inoculate 45 ml of saline Davis minimal broth with an inoculum ratio of 1% (v/v) (17). The composition was: K₂HPO₄ 5.23 g/l, KH₂PO₄ 1.91 g/l, MgSO₄ 0.09 g/l, (NH₄)₂SO₄ 1 g/l, as well as 1 ml/l of trace elements solution (CoCl₂ 20 mg/l, H₃BO₃ 30 mg/l, ZnSO₄ 10 mg/l, CuSO₄ 1 mg/l, Na₂MoO₄ 3 mg/l, FeSO₄ 10 mg/l and MgSO₄ 2.6 mg/l). Cultures were incubated at 30 °C ± 2 at 150 rpm for 3 days.

The biomass was separated from the supernatant by centrifugation (30,100 x g for 15 min at 4 °C), and the emulsifying activity was evaluated by adding 0.5 ml of distilled water and kerosene and 4 ml of distilled water to a 13 x 100 mm tube. Control 1 consisted of distilled water and kerosene, and control 2 consisted of distilled water, kerosene and Triton X-100 (100 mg/ml). Each tube was agitated in a vortex for 1 min and was left to stand for 24 hours. The height of the emulsification ring was then measured in mm and compared to that of the chemical emulsifier. The emulsification index was calculated using the following equation:

\[ EC24% = \frac{\text{Height emulsification}}{\text{Total height}} \times 100 \]  

Additionally, we assessed the quality of the emulsification by verifying whether the ring formed was destabilized after vigorous shaking of the tubes (18).

Quantification of rhamnolipids

The indirect quantification of rhamnolipids was done using the orcinol method for quantifying rhamnose (19), by mixing 1 ml of diethyl ether with 333 ml of supernatant. The ether was fully evaporated in a desiccator, and 0.5 ml
of sterile distilled water were added to the dry product. 100 ml of the dry and resuspended sample were taken to mix them with 900 ml of 0.19% orcinol m/v prepared in 53% \( \text{H}_2\text{SO}_4 \) (v/v). The mixture was heated to 80 °C for 30 minutes, allowing it to stand until it reached a temperature of 17 °C. The absorbance of the solution was measured at 426 nm and the concentration was calculated replacing the values in the standard curve of rhamnose (5-350 mg/l), using distilled water for comparison Tuleva et al., (17, 20).

**Selection of culture conditions for biosurfactant production**

**Plackett Burman Design**

We set a Plackett Burman experimental design to evaluate the effect of 10 factors at two levels on the production of the biosurfactant (table 1). Each experiment was carried out in triplicate, and values presented in the figures correspond to the average of the data with a standard deviation less than 15%. The emulsifying activity (EC24) (21, 17) and the extracellular concentration of rhamnolipids expressed as rhamnose (g/l) (19) Chandrasekaran & Bemiller, 1980 (17) Tuleva et al. 2002) were measured as dependent variables. To carry out the experiments, 250-ml Erlenmeyers were used with 45 ml of supplemented minimal medium and incubated according to each treatment and then taken to the operating condition to be evaluated. Each flask was inoculated with 5 ml of a suspension of microorganisms at a concentration of 9 x 10^6 cel/ml. The results were treated with an empirical model that relates the quantified responses to the factors evaluated and their respective levels. For a Plackett-Burman design, the first-order model was:

\[
\Sigma \beta_i \beta_o + Y = X_i
\]

Where \( Y \) is the response (EC24 and Rhamnose), \( \beta_o \) is the model intercept and \( \beta_i \) is the estimated coefficient for each variable or factor \( X_i \). Data analysis was carried out using SAS 9.0 ®.

**2^2 Factorial Design**

Based on the factors that were significant in the Plackett-Burman design, a 2^2 factorial design was additionally carried out to assess the effect of the percentage of inoculum \( X_1 \) (1% and 10% v/v) and time \( X_2 \) (6 and 13 days) on the emulsification and production of rhamnolipids (22, 23). The tests were performed in 250 ml Erlenmeyer flasks, containing 45 ml of saline Davis minimal medium (24) with soybean oil 2% (v/v) and a combination of nitrogen and organic/ inorganic nitrogen. Cultures were incubated at 30 °C ± 2 and 150 rpm of constant shaking. The design produced a matrix of four treatments carried out in triplicate. Data analysis was performed using the programs SAS ® 9.0 and Design Expert 6.0 ®. The results were treated with an empirical model that relates the quantified responses to the factors evaluated and the respective levels. For a design of two factors, the first-order model was:

\[
y = b_o + b_1 x_1 + b_2 x_2 + b_{12} x_1 x_2
\]

Where: \( y \) corresponds to the dependent variable, \( b_i \) is the intercept, \( b_j \) and \( b_k \) are the linear coefficients and \( X_1 \) and \( X_2 \) are independent variables or factors. The dependent variables were emulsification (% EC24) and production of rhamnolipids (g/l).

**Kinetics of growth and production of rhamnolipids**

A preinoculum of *Pseudomonas fluorescens* was cultured in nutrient broth at 30 °C for 24 hours. Subsequently, the biomass was recovered by centrifugation at 5,181 x g for 15 minutes and cells were washed twice with NaCl 0.85% (w/v). 60 ml of a cell suspension at 9x10^8 cel/ml was prepared and then added as the inoculum into 540 ml of MMS broth (Davis Minimal Medium Saline) at pH 7.2, maintaining constant temperature at 30 °C and constant agitation at 150 rpm. Samples were taken every 2 h during the first day and every 6 hours until completing 15 days of processing. The following dependent variables were evaluated: biomass dry weight (25), EC24, rhamnose concentration, and pH. Additionally, we calculated parameters as: specific growth rate (\( \mu_x \)), product yield on biomass (\( Y_{p/x} \)) and productivity (26).

**Biochemical characterization of isolates**

The isolates that showed the highest biosurfactant activity were identified using the BIOLOG® Automatic Identification System (Biolog, Inc. of Hayward). The results were compared with the database of Microlog software to determine the coefficient of similarity of previously studied genera in the identification system (27).

**Results**

**Isolation of microorganisms**

From surveys conducted in the municipalities, a total of 31 isolates were recovered, and bacteria of the genus
Table 1. Encoded factors and levels tested with the Plackett Burman design.

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Nominal factor  | glucose | glycerol | yeast extract | NH₄NO₃ | Norg/Ninorg | rpm | days | soybean oil | phosphorus | °C |
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<td>1.87 g/l</td>
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<td>Low (-1)</td>
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Pseudomonas were identified as the most representative with 16 isolates (50%), followed by the genus Bacillus with 9 isolates (31%) and 6 isolates of the group Actinomycetes (19%).

Of the 31 isolates grown in agar SW, qualitative biosurfactant (rhamnolipid) production associated with the formation of a blue pigment around the colonies and the formation of yellow halos on the culture medium (figures 1, 2) was observed in 52% of the strains (15 Gram-negative bacilli and 1 Gram-positive bacilli). The diameter of the halos for Gram-negative bacilli was larger than 10.6 mm and the one of the Gram-positive bacilli was 8 mm at day 7 of incubation. On the other hand, no growth or pigment production in the culture medium was detected with the other 15 strains.

With respect to the preliminary tests of emulsification (figure 2), 41.9% of the isolates showed an EC24 greater than 50% with a white ring that did not destabilize when shaking vigorously the tubes after 24 h of incubation at 17 °C. In 22.5% of the isolates, no emulsification of kerosene was found, and in 35.6% the EC24 was lower than 50%. According to the morphology distribution of bacilli that exceeded 50% of emulsification, 9 isolates were Gram-negative bacilli, 3 were Gram-positive bacilli and 1 was an Actinomycetes. Results obtained in the preliminary test showed that Gram-negative bacilli were the dominant group.

Selection of culture conditions for the production of biosurfactants

The selection of conditions for the biosurfactant production was made specifically for the genus Pseudomonas, choosing the best strain (Ps006) because this group was significantly better with respect to the production of biosurfactant than the other genera evaluated (p<0.0001).

The effect of medium components and operating conditions were evaluated using the Plackett Burman design. According to the analysis of variance with a confidence level of 95%, the factors that significantly affected the production of rhamnolipids and EC24 were the mixture of organic and inorganic nitrogen or factor E (p = 0.0071), and the addition of soybean oil at 2% (v/v) or factor H (p = 0.0081). Thus, first-order equations describing the models are:
Figure 1. Semiquantitative production of biosurfactants related to the formation of a blue pigment and acidification halos surrounding the colonies. SW agar, 30 °C and 7 days of incubation.

Figure 2. EC24 and diameter of halos in the middle for the 31 SW rhizobacteria isolates.
Biosurfactant production

Under these conditions, the EC24 was 66% and 62% for treatments 8 and 9 with a rhamnose concentration of 1.9 g/l and 1.98 g/l, respectively, resulting in a production medium composed of: vegetable oil 2% (v/v), K$_2$HPO$_4$ 0.2% (w/v), yeast extract 0.4 g/l, NH$_4$NO$_3$ 3.7 g/l, 1 ml of trace elements (CoCl$_2$ 20 mg/l, 30 mg/l H$_3$BO$_3$, 10 mg/l ZnSO$_4$, CuSO$_4$ 1 mg/l, Na$_2$MoO$_4$ 3 mg/l, FeSO$_4$ 10 mg/l and MnSO$_4$ 2.6 mg/l) with pH 7.2 and operating conditions of 150 rpm, 6 days, and 30 °C (Figure 3).

### 2$^3$ Factorial Design:

According to the results of the ANOVA, the interaction of $X_1$ (time) and $X_2$ (% inoculum) at the highest levels had a significant effect on the EC24 ($p=0.0014$), demonstrating that with an increase of the percentage of inoculum to 10% (v/v) and cultivating the bacteria for 13 days, the emulsification achieved was of 71%. Under these conditions there was an increase in the concentration of rhamnose (3.2 g/l), a value 41% higher than that obtained in the first experimental design. The first-order equations that allowed the prediction of the model were:

$$EC24 \cdot (%) = 22.6 + 7.5E + 0.72H$$  [4]

$$Rhamnose \cdot (g/l) = 22 + 0.29E + 0.12H$$  [5]

Additionally, 3D graphs are shown in which the interaction of $X_1$ and $X_2$ is most evident at the highest levels of each factor, confirming the results of the statistical analysis (Figures 4 and 5).

### Kinetics of growth and production of rhamnolipids

Growth curves were prepared with Ps006 strain to evaluate the behavior of the parameters of interest as a function of time. Biosurfactant production was evident from the first hours of incubation, possibly behaving as a metabolite associated with output growth of 3.74 g/l at 10.6 days (254 h) of culture, with a productivity of 364 mg/l/d (Figure 6).

![Graphs showing EC24 and rhamnose production](Figure 3. EC24 and production of rhamnose with a Plackett-Burman design.)
Figure 4. 3D representation of the effect of the interaction of $X_1$ (inoculum) and $X_2$ (time) on EC24, assessed with a $2^2$ factorial design.

Figure 5. 3D representation of the effect of the interaction of $X_1$ (inoculum) and $X_2$ (time) on rhamnose concentration (g/l), evaluated using a $2^2$ factorial design.
Biosurfactant production

With regard to the formation of biomass as a function of time, the strain did not show an adaptation phase, and the logarithmic phase was extended to 2.2 days (52.8 hours), period during which the specific growth rate was $0.109 \text{ h}^{-1}$ with time duplication of 6.3 h. Subsequently, the stationary phase was observed and possibly the death phase, as evidenced by a loss in viability when making surface counts (data not shown). Regarding product yields in biomass ($Y_{p/x}$), the estimated value was 0.18 g/g. Figure 6 additionally shows the results for EC24, noting that the emulsifying activity increased proportionally with the biomass and the concentration of rhamnose, with a maximum of 81% after 10 days for processing. A slight decrease of 6% was subsequently showed, which remained constant until the end of the process, determining that at 16 days the final emulsification was 75%. With regard to the changes in pH values, a decrease was observed until 7 days with a value of 5.0.

Identification of selected isolates

All the Gram-negative bacilli found belong to the genus *Pseudomonas* and include several species such as *Pseudomonas fluorescens*, *Pseudomonas aeruginosa* and *Pseudomonas maculicula*. Ps006 isolate was identified as *Pseudomonas fluorescens*.

Discussion

The genera *Bacillus* and *Pseudomonas* were the dominant groups in the rhizosphere of fique considering all the municipalities. The isolates belonging to both genera surpassed 81% of recovery, and in turn, 50% of this 81% correspond to the genus *Pseudomonas*.

Gram-negative bacteria were the majority in the rhizosphere of fique, a finding consistent with that one reported by Kloepper (28), who also showed that within these bacteria, the group consisting of fluorescent *Pseudomonas* is prevalent. However, authors such as Atlas and Bartha (29) suggest the opposite, that it is the Gram-positive that predominate. It must be noted, though, that a determining factor of the rhizobacterial composition in plants is the selective pressure they exert through root exudates, and that the characteristics of these exudates are influenced by a large number of biotic and abiotic factors that alter the composition from one crop field to another (30).

The methodology described by Tuleva et al. (17) for qualitative determination of the production of glycolipids allowed efficient selection of the isolates with biosurfactant activity, which were examined using the formation of pigment around the colonies and dark halos as a qualitative indicator of biotensoactive production with similar results.

Figure 6. *P. fluorescens* growth kinetics, rhamnose production and emulsification in modified MMS broth, after 16 days of culture at 30 °C and 200 rpm.
to those reported by Perfumo et al. (31). These authors evaluated the production of anionic glycolipids in culture plates with agar SW by *P. aeruginosa* AP02-1 isolated from hot springs and agro-industrial effluents with the formation of colonies surrounded by large halos of 2.0 cm in diameter, after 24 hours of incubation at 45 °C.

Biosurfactant production was strongly dependent on the composition of the medium, affecting the efficiency of their production (23). In flask experiments, changing the carbon source affected both the emulsifying activity and the production of biosurfactant (32). The selected carbon source was soybean oil because it showed the highest rates of emulsification of rhamnose and, in addition, showed higher concentrations compared with other treatments. The production from soybean oil 2% had the highest concentrations when it was used as the sole source of carbon, and the most likely reason for this trend is the lipase activity of *P. fluorescens*, which facilitated the uptake of fatty acids contained in the soybean oil fractions. On the other hand, treatments in which glucose alone had mixed results or were low, these findings might be related to the presence of uronic acids, which could confer to the biosurfactant an increased resistance to acid hydrolysis with H₂SO₄ thus preventing the formation of rhamnose, or its concentration was underestimated by an interference in the technique as such (33, 34).

Literature shows that vegetable oils were more efficient substrates in the production of rhamnolipids by *P. aeruginosa* and *P. fluorescens* (Ps006) when compared with glucose and glycerol (35, 36). In this study, a similar trend was observed in the use of the three carbon sources tested, but vegetable oils (especially soybean oil) allowed a higher production of rhamnolipids by *P. aeruginosa* and *P. fluorescens* (Ps006). Similar results have been obtained by Stanguellini and Miller (37), Soberon-Chavez (38) and Santos et al. (39), evaluating *P. fluorescens* and *P. aeruginosa* with several carbon sources.

The ineffectiveness of hydrophilic substrates (for example, glucose and glycerol) in producing rhamnolipids seems reasonable since they are highly soluble and therefore there is no need for the cells to secrete biosurfactants to improve their solubility. In contrast, vegetable oils and hydrocarbons are hydrophobic substrates and this could trigger the formation of biosurfactants. However, hydrocarbons are generally less biodegradable than vegetable oils, leading to a poor cell growth, consequently to an ineffective production of rhamnolipids and a possible toxic effect on cells due to the nature of organic compounds (40, 41). On the other hand, vegetable oils can be hydrolyzed by the lipases of *P. aeruginosa* and *P. fluorescens* (42) to form fatty-acid long chains (FALC) composed essentially of 12-18 carbon atoms. The FALC can be further degraded by cellular oxidation to support growth or could become the precursor of lipids to promote the biosynthesis of rhamnolipids (42, 43). The results presented in Figure 3 show the dependence of the emulsion percentage on the concentration of rhamnolipids produced by *P. aeruginosa* and *P. fluorescens* in a medium containing 2% soybean oil.

Results presented in this study showed significant variations in the concentration of biosurfactants (rhamnolipids) when varying the carbon source (vegetable oils, glycerol and carbohydrates, or a combination) because there is a general trend to incorporate preferentially *Pseudomonas* 3HD monomers and 3HDD from carbohydrates compared to soybean oil. On the other hand, 3HIX and 3HO monomers seem to be generally incorporated preferentially from soybean oil compared to carbohydrates (44).

The production of rhamnolipids was observed in the presence of yeast extract and NH₄NO₃ at low concentrations, but was stimulated by the combination of the two sources and is inhibited by the absence of these compounds, which is consistent with the findings reported by Gibbs and Mulligan (45). This was demonstrated during the testing of the emulsifying activity and the concentrations of rhamnose; therefore, the best source of nitrogen for the production of rhamnolipids under the conditions tested in our study was the combination of yeast extract (0.4 g/l) and NH₄NO₃ (3.7 g/l). This was demonstrated by Deziel et al. (10) who also observed increased rhlAB gene expression with compounds containing NO₃⁻ only in the presence of NH₄⁺.

Environmental factors and growth conditions such as pH, temperature, agitation, and oxygen availability also affect the production of biosurfactants because of their effects on cell growth (46, 47). The production of rhamnolipids in *Pseudomonas* spp. reaches its highest value with pHs between 5.0 and 5.5 and a sudden pH decrease below 7.0 (33).

We found that biosurfactants produced by selected rhizobacteria of the genus *Pseudomonas* are associated with cell growth. The yield of biosurfactant production was increased using experimental designs that allowed the improvement of the culture medium in order to favour a higher production of biomass. This association has been widely described in the production of biosurfactants for *P. fluorescens* (48).
When comparing the productivity results obtained with the *P. fluorescens* fique rhizospheres selected with those reported by Stanguellini and Miller (37), we found that both the changes to the environment and the selected strains favored the production and presented higher yields than those found by these authors, who reported a productivity of between 50 and 1000 (µg/ml) using *P. fluorescens*. By contrast, Kim *et al.* (4) reported a higher productivity than the one reported in our study, given that it was 260 mg/l/h when there were limitations in the nitrogen source for the strain *P. aeruginosa* NCIMB 11 599. The productivity values obtained in these initial fermentations in agitated Erlenmeyer flasks are comparable to those found in the scientific literature (37, 49), although it is necessary to optimize the culture medium and the conditions of operation.

Therefore, our present observations show that the timing and amount of inoculum have an effect on biosurfactant production in *Pseudomonas* and, in turn, the production is the highest in stationary phase cells, in accordance with the general idea found in the literature on this subject. On the other hand, there is a direct relationship between biosurfactant production and cell growth shown by a decrease in emulsifying activity when varying the composition of the medium and the culture conditions, in such a way that biosurfactant production can be associated with cell growth.

The biosurfactant obtained with *P. fluorescens* using soybean oil as a substrate may provide a promising approach for future research on its application as a compound with efficient biological activity for agricultural and environmental uses. Viewed altogether, our results demonstrate the utility of the regulation of physiological parameters and its effect on biosurfactant production and unique biochemical properties of these natural microbial metabolites.

An analysis of the structure, biological activity and kinetics of biosurfactant production would elucidate the potential of this biosurfactant produced by rhizobacteria; such studies are already taking place in our laboratory.

## Conclusions

We successfully isolated a bacterial strain of *P. fluorescens* that is capable of effectively producing rhamnolipids from various carbon sources. Ps006 strain can degrade vegetable oils, and other carbon sources to produce biosurfactant. The product has the potential to be applied in several processes. Among the carbon substrates evaluated, soybean oil was the most efficient for rhamnolipid production. At a concentration of 2%, soybean oil gave a maximum output level of 3.74 g/l and an optimal production rate of 364 mg/l/d. Rhamnolipid production was optimal in batch cultures when the temperature and agitation were controlled at 30 °C and 200 rpm, respectively. Rhamnolipids produced by *P. fluorescens* showed excellent emulsifying activity for kerosene (E24 = 78% ).

With a factorial experimental design we determined the variation of independent variables on the production of rhamnolipids, the rate of emulsification, and the concentration of rhamnose. The present study demonstrated the potential that *P. fluorescens* isolated from fique rhizosphere has for the production of biosurfactants using soybean oil as an inductor.

Economy is the bottleneck for biotechnology products, often in the case of biosurfactants. Success on biosurfactant production from soybean oil in Colombia may allow the development of a less expensive process using low cost materials and renewable energy, and this would represent a decrease in production costs between 10% and 30%. There is a need for further research on the process of purification and concentration of the substance for commercial purposes of the rhamnolipid obtained.

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## Conflict of interest

The authors declare no conflict of interest regarding this study.
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