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EXPERIMENTAL AND THEORETICAL STUDY OF ADIABATIC HUMIDIFICATION IN HVAC&R APPLICATIONS

ESTUDIO TEÓRICO EXPERIMENTAL DE LA HUMIDIFICACIÓN ADIABÁTICA EN APLICACIONES HVAC&R

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RESUMEN

Este artículo presenta los resultados del estudio realizado para obtener un tratamiento teórico unificado de la humidificación adiabática, aplicable a sistemas de refrigeración y acondicionamiento de aire con la cual generar una herramienta de cálculo que pueda ser utilizada en terreno como parte de su diagnóstico en auditorías energéticas de este tipo de sistemas. Para lograr esto se realizan una serie de ensayos y análisis de tipo experimental en dos diferentes clases de equipo. El modelo computacional permite predecir la efectividad del sistema y principales variables de salida como la temperatura y contenido de humedad mediante la medición de las condiciones de entrada de temperatura y flujos máscicos de los fluidos que intervienen en la transferencia de masa y energía. La clave en el análisis es la definición del coeficiente global de transferencia de calor AU, considerando la influencia de los flujos de agua y aire en el sistema. Se describe un ejemplo de validación del modelo por cada tipo de sistema seleccionado en este estudio.

Palabras clave: Acondicionamiento de aire, refrigeración, auditoría energética, modelo computacional.

ABSTRACT

This article presents the results of the study performed to obtain a theoretical unified treatment of adiabatic humidification to be applied in refrigeration and air conditioning systems that can be used as a calculate tool in field as a part of diagnosis in audit processes of this kind of systems. To achieve this, a series of tests and experimental analysis are performed on two types of systems. The computational model is able to predict the effectiveness of the system and the main variables at the system exhaust as temperature and humidity by using the measurement of temperature and mass flow rates that participate in the energy and mass transfer. The key in the analysis is the global heat transfer coefficient AU, considering the influence of the water and air mass flow rates in the system. An example of each system considered in this study is shown, illustrating the validation of the model.

Keywords: Air conditioning, refrigeration, commissioning, computational model.

INTRODUCTION

There are two types of humidification processes commonly used in HVAC&R applications: isothermal and adiabatic systems.

Isothermal humidification systems utilize heating energy to generate steam and to distribute it either in an air stream or directly into a room.

Adiabatic systems are widely used in computer rooms, hospitals, laboratories, museums and other spaces where

controlling the humidity level is crucial for health, storage, or manufacturing. Humidifiers using this process, exchange sensible heat of air with latent heat of water to accomplish evaporation. The result is a drop in the air temperature while the air enthalpy remains almost constant. In other words, moisture is added to the air at the expense (or at the benefit) of a drop in the air temperature. When designing an adiabatic system, careful consideration must be made to the entering air temperature and humidity conditions. Since the process occurs at almost constant enthalpy, the air must be warm

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enough to absorb enough moisture to achieve the desired space relative humidity. Therefore, the entering air typically needs to be preheated prior to the humidification, especially in colder climates and in systems with large amounts of outdoor air.

There are three general types of adiabatic humidifiers: evaporative coolers, wetted media, and water atomization. The main goal of this study is to develop a methodology and a simplified simulation model to determine the operating conditions and the effectiveness of this kind of equipment in situ, as part of a commissioning process of HVAC&R systems.

General comparisons are often made to show how one humidifier is more efficient than the other, only on the basis of the energy required to generate steam or vapor. Little attention has been given to its effectiveness and to the effect of local climate on its behavior.

The most-used humidifier system models in the literature are based on heat and mass transfer balances of the specific humidifiers systems [1-4] and usually they are simplified to be incorporated into the more complex model of the HVAC systems. Most of them are adapted from *HVAC 2 Toolkit* model EVAPHUM [5].

This model uses a constant overall saturation transfer coefficient, $A \cdot U$, which is calculated in the parameter processing from rated values.

More detailed models were developed for specific humidifier systems, such as high-pressure humidification [6], or for desalination processes [7]. This paper shows that a “unified” theoretical treatment may be applied to two main types of adiabatic humidifiers: wetted media and water atomization.

The main goal of this study is to develop a methodology and a simplified simulation model to determine the operating conditions and the effectiveness of this kind of equipment in situ as part of a commissioning process of HVAC&R systems.

HUMIDIFIER EFFECTIVENESS

Adiabatic humidification is characterized by negligible air enthalpy and wet bulb temperature variations between supply and exhaust of the humidifier system (Figure 1).

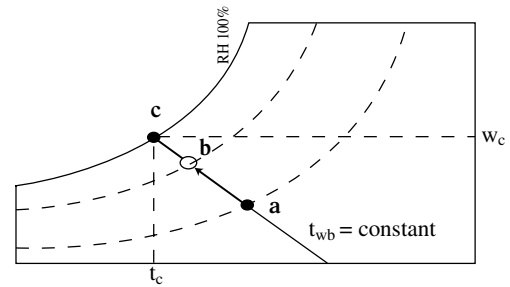


Figure 1. Adiabatic humidification process.

Like other mass and energy transfer processes, the air adiabatic humidification can be characterized by its effectiveness. The “wet” effectiveness of a humidification process could be defined as a function of the air humidity ratios ($X \cdot W$):

$$\varepsilon_{hum,w} = \frac{(X \cdot W)_b - (X \cdot W)_a}{(X \cdot W)_c - (X \cdot W)_a} \quad (1)$$

With

- a: Initial state (supply humidifier)
- b: Real final State (exhaust humidifier)
- c: Theoretical final state (ideal procedure)
- X: Humidity fraction in vapor phase, $[\text{kg}_{\text{water vapor}} / \text{kg}_{\text{water total}}]$. ($X=1$ corresponds to the conventional definition of air humidity ratio for a binary mixture of dry air and 100% water vapor (ASHRAE).
- $X \cdot W$: Air humidity ratio, $[\text{kg}_{\text{water vapor}} / \text{kg}_{\text{dry air}}]$

The humidity ratio ($X \cdot W_c$) is calculated as a function of the temperature at saturated condition; the supply humidity ratio value ($X \cdot W_a$) can be calculated, for example, by using the measured values of relative humidity and supply air temperature. X takes into account the water that is still in liquid phase in the dry air/water vapor mixture: $X = 1$ when there is no liquid water in the mixture and $X < 1$ when there are some water droplets in the mixture.

Experimentally it has been demonstrated that a smaller uncertainty on the estimation of the air humidity ratio is obtained by measuring the dew point temperature [8]. However, in the commissioning process, this measuring device is not usually available.

The exhaust humidity ratio ($X \cdot W_b$) should be calculated through energy and mass balances on humidifier control volume (Annex 1). Near saturation, the relative humidity measurement uncertainty increases significantly, because of the presence of water droplets in the air than can disturb this measurement.

In fair approximation, measured supply and exhaust dry air temperatures can be used to calculate the humidifier “thermal” effectiveness as follows:

$$\varepsilon_{hum,t} = \frac{t_b - t_a}{t_c - t_a} \quad (2)$$

EXPERIMENTAL SYSTEM

In this work, effectiveness is estimated for two different adiabatic humidifiers: wetted media and water centrifugal atomizer. The wetted media humidifier (Figure 2) consists in 9425 wires of 2 mm of diameter providing a heat and mass transfer surface between air and water of 59.2 m². The function of the cool battery and electric resistance in Figure 2 is the control of the supplied water conditions. In the atomizing humidifier (Figure 3), the water is passing through a basket, specially designed to generate very small and uniform size droplets. The water enters into the basket connected to the motor shaft, where it is pulverized by centrifugation. This system is located inside the main airstream, generating a plume whose shape varies with the air speed.

Both systems have being placed in different sections of the same test bench. It consists in an Air Handling Unit of classic conception (Figure 4).

The humidifier supply and exhaust conditions of temperature, relative humidity and mass flow rates (water and air) are measured, as well as temperature and humidity conditions at different points into the Air Handling Unit.

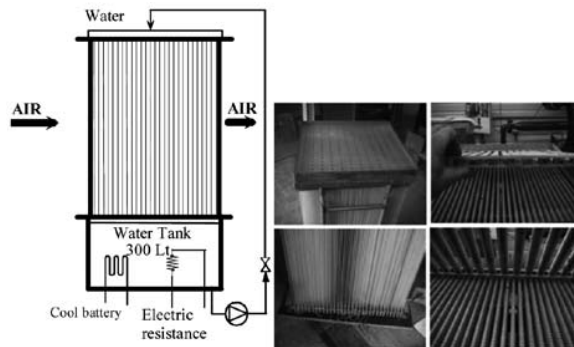


Figure 2. Functional scheme and pictures of the wetted media humidifier.

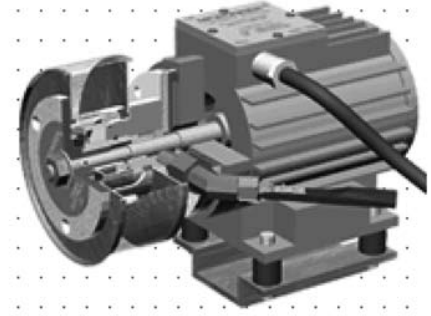


Figure 3. Functional scheme of atomizing humidifier.

All measurements are performed according to ANSI/ASHRAE Standard 41.1-1986 (RA 91) [9], ASHRAE, ANSI/ASHRAE Standard 41.2-1987 (RA92) [10] and ANSI/ASHRAE Standard 41.3-1989 [11].

Table 1. Combined uncertainties.

Variable	Combined uncertainty
Temperatures	± 0.25 K
Water mass flow rates	$\pm 0.2\%$ of the measured value (timing the given mass flow)
Air mass flow rate	$\pm 0.5\%$ of the measured value (ANSI/ASHRAE Standard 41.1)
Relative humidity	± 2 %
Barometric pressure	± 0.2 hPa

The method used here for uncertainty analysis is based on the Guide to the Expression of Uncertainty Measurement [12]; instrumental accuracies are given for a confidence level of 95%. Table 1 gives the combined uncertainties (device and data acquisition system) of the main measurements.

TEST RESULTS

The test results obtained with both humidification systems are shown in Tables 2 and 3, for different levels of specific humidity ratio, water flow rate and supply air temperature.

From these results it is possible to observe that, for the humidifier considered, the difference between “thermal” and “wet” effectiveness is negligible (average difference lower than 2%). It is also confirmed that the difference between supply and exhaust water temperature is very small.

It is observed that to determine the “wet” effectiveness, the calculus process requires additional measurement of

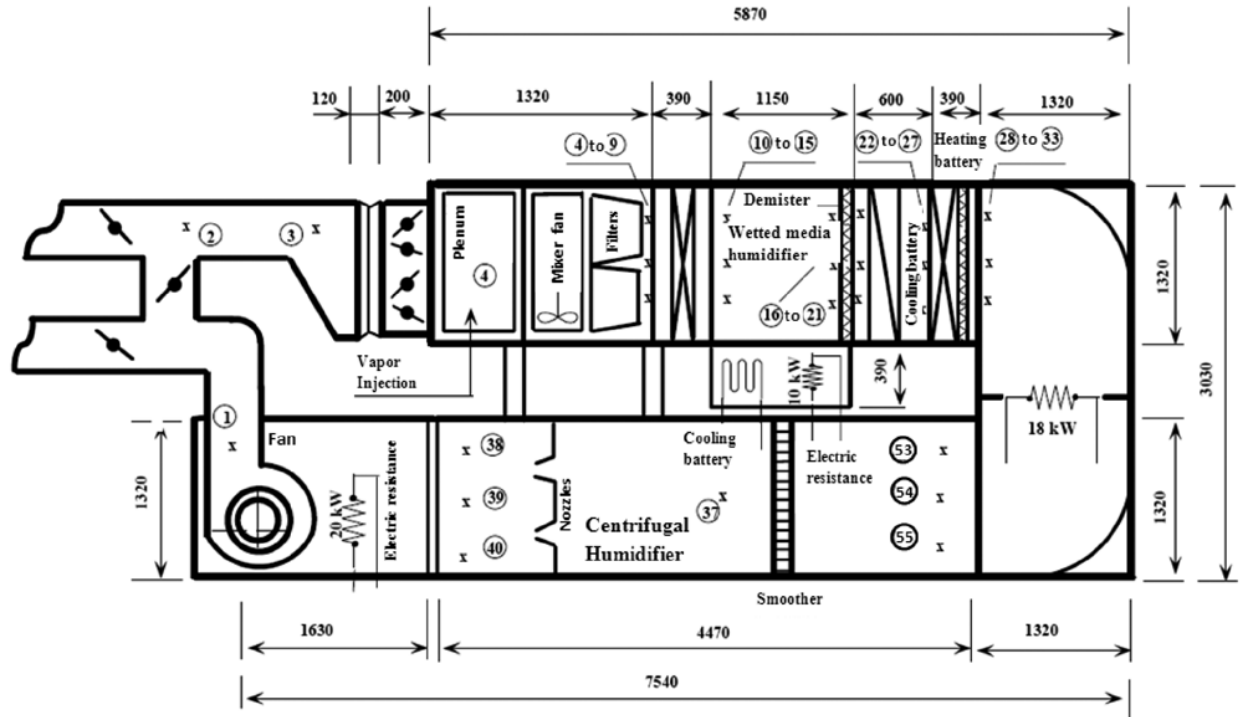


Figure 4. Details of the wetted media and centrifugal atomizing humidifiers test bench.

Table 2. Wetted wires humidifier-experimental and calculated values.

Test N°	P	$t_{a,su,um}$	$t_{a,ex,um}$	$w_{a,su,um}$	$\dot{m}_{w,ev}$	$t_{w,ex,um}$	\dot{M}_a	$w_{a,ex,um}$	$t_{w,su,um}$	$\epsilon_{hum,w}$	$\epsilon_{hum,t}$
	[Pa]	[°C]	[°C]	[kg/kg]	[kg/s]	[°C]	[kg/s]	[kg/kg]	[°C]	[%]	[%]
0402a3	99600	22.6	11.7	0.0045	0.0073	10.8	1.66	0.0089	10.8	99.6	98.9
0302a3	99700	22.5	12.0	0.0043	0.0069	11.2	1.65	0.0085	11.2	95.83	93.9
3102a3	99600	12.2	5.0	0.0024	0.0066	4.1	2.35	0.0052	4.1	93.31	92.57
2901a3	99600	13.1	8.4	0.0051	0.0043	7.4	2.28	0.0070	7.4	97.97	95.68

Table 3. Centrifugal atomizing humidifier-experimental and calculated values.

Test N°	P	$t_{a,su,um}$	$t_{a,ex,um}$	$w_{a,su,um}$	$t_{w,ex,um}$	$\dot{M}_{w,su,um}$	\dot{M}_a	$\dot{M}_{w,ex,um}$	$w_{a,ex,um}$	$\epsilon_{hum,w}$	$\epsilon_{hum,t}$
	[kPa]	[°C]	[°C]	[kg/kg]	[°C]	[kg/s]	[L/h]	[kg/s]	[kg/kg]	%	[kg/s]
1109A	99,6	24.7	19.8	0.0052	17.2	0.0133	48.0	2.62	0.0070	39.5	0.0086
1209A	99,7	21.7	17.2	0.0051	17.0	0.0141	50.7	2.64	0.0069	44.3	0.0096
1309A1	99,6	25.0	19.6	0.0052	18.4	0.0154	55.6	2.63	0.0071	41.5	0.0103
1309A3	99,6	24.9	18.7	0.0052	15.6	0.0247	89.0	2.63	0.0075	49.6	0.0187
1009A	99,1	27.2	22.0	0.0054	22.0	0.0132	47.6	2.60	0.0074	38.9	0.0080
1309A2	99,6	25.0	18.8	0.0054	15.8	0.0263	95.0	2.64	0.0078	54.1	0.0198
1209B2	99,5	21.5	17.5	0.0060	17.5	0.0129	46.5	2.62	0.0075	42.3	0.0089
1209B1	99,5	24.0	19.5	0.0062	18.0	0.0134	48.5	2.62	0.0079	42.5	0.0089

water and air flow rates and evaporated water during the humidification process. As consequence, the uncertainty propagation analysis shows that “thermal” effectiveness has an expanded uncertainty of $\pm 2.9\%$, whereas the humidifier “wet” effectiveness uncertainty is $\pm 7.5\%$. It may be a problem if the measurements have to be performed in situ. The risk of error increases with the number of measured variables. “Thermal” effectiveness can be therefore a good alternative for commissioning and energy audit processes, since it’s easier to estimate and presents a smaller risk of error.

HUMIDIFIER MODELING

The approach used in this study for the humidifier modelling is the one proposed by Lebrun, Winandy, Trebilcock and Aparecida [13]. They proposed a simplified model for (direct or indirect) evaporation cooling equipment by considering it as a classic heat exchanger working with a fictitious moist fluid, characterized by a fictitious specific heat.

Adiabatic humidifiers can be considered as a particular case of a direct contact evaporative cooling system. In the present case, the water can be considered as a quasi-isothermal fluid.

The model developed here considers an air flow rate passing through wet elements or through pulverized water, which is characterized by a mass and heat transfer in a process considered at a constant wetbulb temperature t_{wb} . Figure 5 shows the water and air temperature evolution during the adiabatic humidification process.

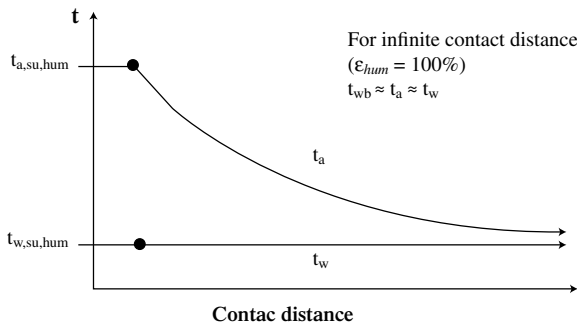


Figure 5. Water and air temperature evolution during the adiabatic humidification process

Mathematical model description

The humidifier exhaust air temperature is calculated using the ϵ -NTU method, defined by the following equation:

$$t_{a,ex,hum} = t_{a,su,hum} + (t_{wb,su,hum} - t_{a,su,hum}) \cdot \epsilon_{hum} \quad (3)$$

The model determines the effectiveness by considering the evaporative source as having an infinite capacity flow rate:

$$\epsilon_{hum} = 1 - \exp(-NTU) \quad (4)$$

With:

$$NTU = \frac{A \cdot U}{\dot{C}_{min}} \quad (5)$$

In this particular case, the minimal thermal capacity flow rate is on the air side.

$$\dot{C}_{min} = \dot{C}_a$$

With:

$$\dot{C}_a = \dot{M}_{a,su,hum} \cdot c_{p,a} \quad (6)$$

The influences of both (air and water) flow rates can be approximated through the following equation:

$$A \cdot U = A \cdot U_n \cdot \left[\frac{\dot{M}_a}{\dot{M}_{a,n}} \right]^n \cdot \left[\frac{\dot{M}_w}{\dot{M}_{w,n}} \right]^m \quad (7)$$

With:

$A \cdot U_n$: Overall heat transfer coefficient at nominal conditions.

$\dot{M}_{a,n}$: Air flow rate at nominal conditions.

$\dot{M}_{w,n}$: Water flow rate at nominal conditions.

The humidifier model can be characterized by the inputs, outputs and parameters shown in Figure 6.

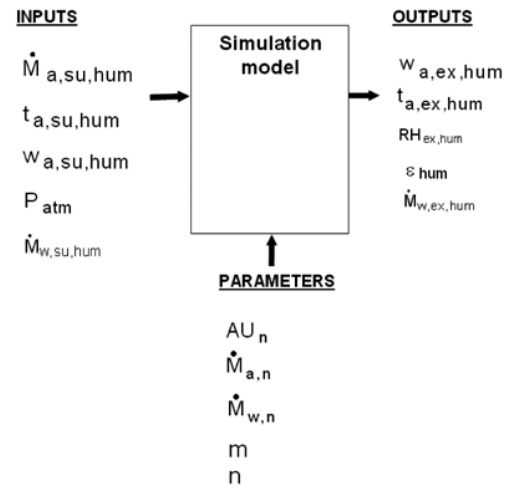


Figure 6. Inputs, outputs and parameters of the humidifier model.

The model has 5 parameters: three of them ($A \cdot U_n$, $\dot{M}_{w,n}$, $\dot{M}_{a,n}$) are obtained from manufacturer datasheet, whereas the two other ones (n and m) require some experiments [14-16].

The model parameters are identified as example in this article by using separately the 13 tests carried out with both humidifiers and by using the software EES [17]. The identified parameters are determined by minimization of the error between the measured and simulated air humidity ratio and temperature at the humidifier exhaust.

The model results for these conditions are shown in Figure 7 for a wetted media humidifier and in Figure 8 for a centrifugal atomizing humidifier.

For the wetted media humidifier, the average difference between experimental and predicted values of the air humidity ratio and temperature are ± 0.1 [g_{water vapor} kg_{dry air}⁻¹] and 0.01 [K] respectively. For the centrifugal atomizing humidifier: ± 0.2 [g_{water vapor} kg_{dry air}⁻¹] and 0.03 [K] respectively.

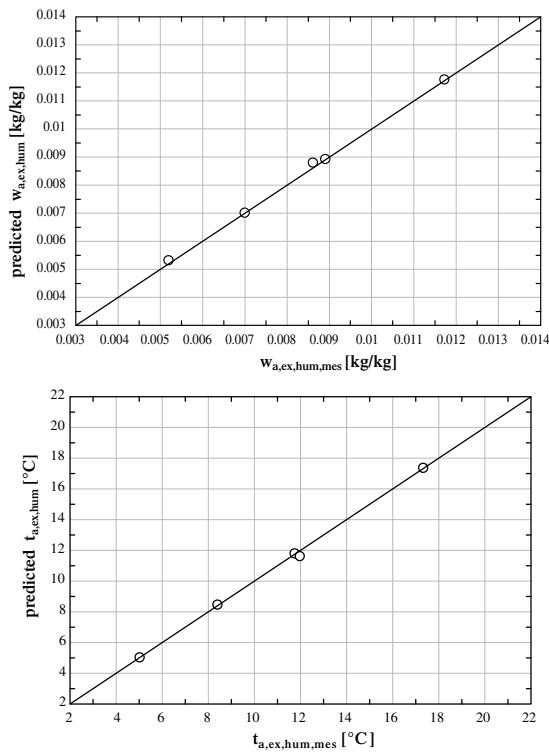


Figure 7. Simulated versus measured temperature and humidity ratio at the exhaust of wetted media humidifier.

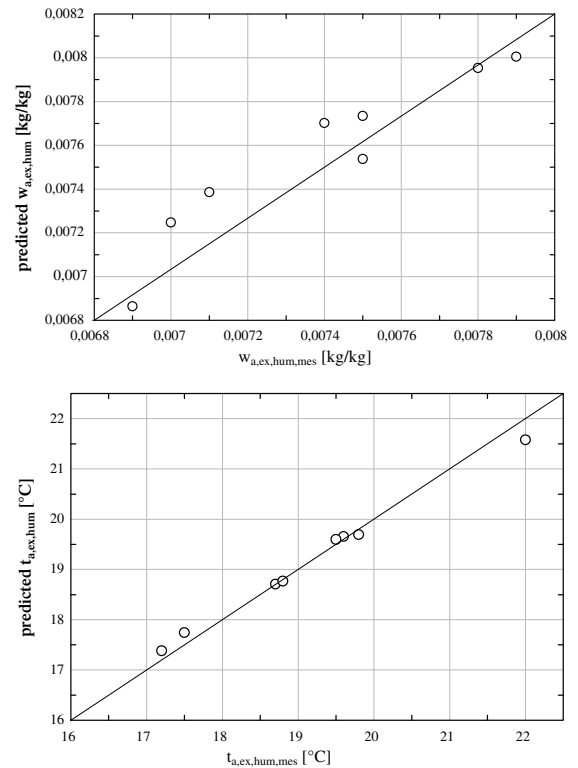


Figure 8. Simulated versus measured temperature and humidity ratio at the exhaust for centrifugal.

The parameters identified are the followings:

1. Wetted wires humidifier:

Nominal flow rates:

$$\dot{M}_{a,n} = 1.6 \text{ [kg s}^{-1}\text{]}$$

$$\dot{M}_{w,n} = 2.5 \text{ [kg s}^{-1}\text{]}$$

Domain covered in laboratory tests.

Constant water flow rate: 2.5 [kg s⁻¹]

Air flow rate varying from 1.7 [kg s⁻¹] to 3.3 [kg s⁻¹].

Results of the parameter identification:

$$A \cdot U_n = 7646 \text{ [W K}^{-1}\text{]}$$

$$n = 0.5$$

$$m = 0$$

2. Centrifugal atomizing humidifier:

Nominal flow rates:

$$\dot{M}_{a,n} = 2.5 \text{ kg s}^{-1}$$

$$\dot{M}_{w,n} = 0.013 \text{ kg s}^{-1}$$

Domain covered in laboratory tests.

Constant air flow rate: 2.6 [kg s⁻¹]

Water flow rate varying from $0.012 \text{ [kg s}^{-1}\text{]}$ to $0.024 \text{ [kg s}^{-1}\text{]}$

Results of the parameter identification:

$$A \cdot U_n = 1500 \text{ [W K}^{-1}\text{]}$$

$$n = 0.771$$

$$m = 0.4718$$

Figure 9 presents the results of the identification process for the wetted wires humidifier.

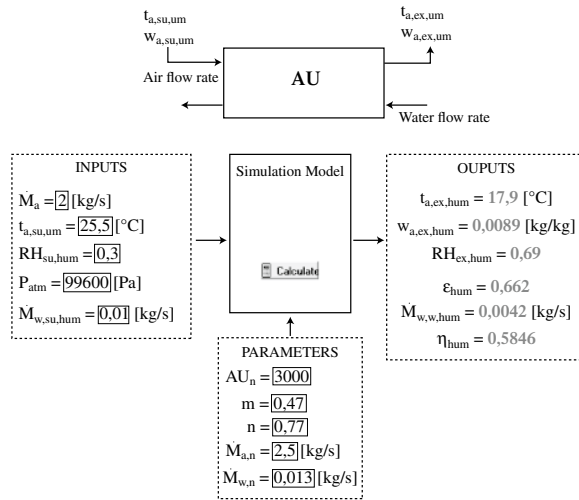


Figure 9. Results diagram for wetted wires humidifier.

CONCLUSIONS

The modeling and experimental validation of two humidifier systems are presented here as a part of a study of the adiabatic humidification. A good agreement between the simulated and measured values was found. The results show that humidifier effectiveness can be calculated with an uncertainty of $\pm 2.9\%$ and the average difference between simulated and measured air humidity ratio and temperature at the humidifier exhaust are lower than $\pm 0.17 \text{ [g}_{\text{water vapor}} \text{ kg}_{\text{dry air}}^{-1}\text{]}$ and $\pm 0.03\text{K}$ respectively. The theoretical approach used for the modeling can be used for preliminary calculation, design, diagnosis and in situ commissioning of adiabatic humidifier: wetted media and centrifugal atomizing humidifiers.

According to our analysis, care must be taken on the vapor quality in the case of in situ measurements for commissioning processes. Near saturation, the relative humidity measurement uncertainty rises significantly due to the liquid droplets present in the air that disturbs the humidity measurement.

For adiabatic humidification processes, “thermal” effectiveness estimation can be a good alternative for commissioning and energy audit processes, considering that the number of required measurements is smaller, which produces also a reduced risk of error considering that the values of “thermal” and “wet” humidifier effectiveness are indeed in good agreement (average difference lower than 2%).

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ANNEX

Wetted media humidifier mass and energy balances

In order to calculate the required terms in equations 2 and 3, it is necessary to carry out the mass and energy balances of humidifier system. The control volume used includes a section of the Air Handling Unit including its walls and humidifier wires (control volume A). A second energy balance (used as verification) is performed using a control volume that includes the water tank, pipework and

the pump (volume B). The mass balance in the humidifier (main method) can be expressed by Equation A1:

$$(X \cdot W)_{ex, hum} = (X \cdot W)_{su, hum} + \frac{\dot{M}_{w, ev}}{\dot{M}_{da}} \quad (A1)$$

Where:

\dot{M} : Mass flow rate, [kg s⁻¹]
da: Dry air
ev: Evaporation
su: Supply
ex: Exhaust
hum: Humidification
w: water

In this balance, the influence of external air infiltration is not considered. The specific air flow rate \dot{M}_{da} is calculated as:

$$\dot{M}_{da} = \dot{V}_a \rho_{a, ex, hum} \quad (A2)$$

Where:

ρ : Density, [kg m⁻³]
 \dot{V} : Volume flow rate, [m³ s⁻¹]
a: Air

The \dot{V}_a value is calculated from pressure differential (DP) measured across a bank of 6 nozzles as:

$$\dot{V}_a = Y * C * \left(\sum A \right) * \sqrt{\frac{2 * DP}{\rho_{a, ex, hum, total}}} \quad (A3)$$

Where:

Y: Expansion factor for nozzles, calculated from tables [9] (dimensionless)
C: Nozzles discharge coefficient, calculated from tables [9] (dimensionless)
A: Nozzles exhaust area, [m²]

The energy balance of the control volume (A) gives:

$$\dot{U}_A = \dot{M}_{da} * h_{su, hum} + \dot{M}_{w, ex, hum} * c_w * (t_{w, su, hum} - t_{w, ex, hum}) + \dot{m}_{w, ev} * c_w * t_{w, su, hum} - \dot{M}_{da} * h_{ex, hum} + \dot{Q}_{amb} \quad (A4)$$

Where:

c: Specific heat, [J kg⁻¹ K⁻¹]
h: Enthalpy, [J kg⁻¹]
 \dot{m} : Mass flow rate, [kg s⁻¹]
 \dot{Q} : Heat flow, [W]
amb: Ambient

\dot{U}_A is the internal energy variation of the control volume (A). It can be estimated as:

$$\dot{U}_A = C_{com} * \frac{dT_a}{d\tau} \quad (A5)$$

With:

C_{com} : Global thermal mass of all components included in the control volume, [J K⁻¹]. It is given by the product of the mass and the average specific heat of the elements into the control volume (A).

$$C_{com} = (m_1 * c_1 + m_2 * c_2 + \dots + m_n * c_n) \quad (A6)$$

In the case considered, the corresponding internal energy variation of control volume is only around 1% of the air enthalpy flow rate, the uncertainty of this estimation can be neglected.

$\frac{dT_a}{d\tau}$: is the air temperature variation (supposed to represent the state variable, this hypothesis is used as the best estimation), [K s⁻¹].

The differential $dT_a/d\tau$ is calculated by using the initial and final temperatures which are determined by averaging 5 points at the beginning and 5 other points at the end of each sampling period (steady-state), in such a way to define a period of 90 minutes [18].

The ambient loss \dot{Q}_{ambA} is calculated as:

$$\dot{Q}_{ambA} = A \cdot U_A \cdot (t_{amb} - t_{a,su,hum}) \quad (A7)$$

Where:

U: Overall heat transfer coefficient, [W m⁻² K⁻¹]

In the case considered, the corresponding heat flow does not represent more than 0.2 % of the air enthalpy flow rate; therefore the uncertainty of this estimation can be neglected.

The vapor quality X (humidity fraction in vapor phase) can be calculated by Equations A4 and A8 considering that the exhaust and supply air and water conditions are known.

$$\begin{aligned} h_{ex,hum,cal} &\approx c_{p,a} * t_{a,ex,hum} + \\ &\left[X * c_{p,wv} * t_{a,ex,hum} + X * h_{fg,0} + (1 - X) * c_w * t_{a,ex,hum} \right] \\ &* w_{ex,hum,cal} \end{aligned} \quad (A8)$$

With:

$h_{fg,0}$: Liquid-vapor latent heat at 0°C (2501 kJ/kg).

p : Constant pressure

wv : Water Vapor

cal : Calculated

The humidity ratio (X.W) can be defined as:

$$X \cdot W = 0.622 \cdot \frac{p_w}{p - p_w} \quad (A9)$$

Where:

p : Pressure, [Pa]

The condition $X = 1$, in Equation A9, corresponds to the conventional definition of the humidity ratio for a binary mixture of dry air and 100% water vapor [16]. The condition $X < 1$ considers that a part of the water can be still liquid at the end of the humidification process, therefore the tests with this condition are not considered here.

The energy balance of the control volume (B) gives:

$$\begin{aligned} \dot{U}_B &= \dot{M}_{w,ex,hum} * c_w * (t_{w,ex,hum} - t_{w,su,hum,2}) \\ &- \dot{m}_{w,ev} * c_w * t_{w,su,hum} + \dot{W}_{pump} + \dot{Q}_{amb} \end{aligned} \quad (A10)$$

The ambient loss \dot{Q}_{ambB} is calculated also by Equation A7.

The humidifier “wet” effectiveness is evaluated with Equation 1. The humidifier maximum exhaust humidity ratio ($X \cdot W_c$), is calculated from supply conditions, by supposing an adiabatic humidification.

The “thermal” effectiveness can be calculated with Equation 2, by using the measured air temperatures. The maximum exhaust air temperature is calculated from supply conditions and considering an adiabatic humidification. This is just a checking, the “thermal” effectiveness should be almost the same as the “wet” effectiveness.

Centrifugal humidifier mass and energy balances

The control volume considered to carry out the energy and mass balances in this case, include the section of the Air Handling Unit delimited by its walls, where the equipment is installed.

The humidifier exhaust air humidity ratio is calculated from the mass balance using the following expression, similar to Equation 3:

$$(X \cdot W)_{ex, hum} = (X \cdot W)_{su, hum} + \frac{\dot{M}_{w, su, net}}{\dot{M}_{da}} \quad (A11)$$

The net water flow rate is calculated as the difference between supply and exhaust flow rates.

$$\dot{M}_{w, su, net} = \dot{M}_{w, su} - \dot{M}_{w, ex, hum} \quad (A12)$$

The humidifier energy balance can be expressed by equation A13:

$$\begin{aligned} \dot{U} = & \dot{Q}_{amb} + \dot{W}_{mot} + \dot{M}_{da} * h_{su, hum, cal} + \dot{M}_{w, su} * h_{su, w, cal} \\ & - \dot{M}_{w, ex, hum} * h_{ex, w, cal} - \dot{M}_{da} * h_{ex, hum, cal} \end{aligned} \quad (A13)$$

The humidifier exhaust air enthalpy is calculated by Equation A8.

The derivative \dot{U} is, in this case, calculated as follows:

$$\dot{U} = (C_a + C_{mot} + C_{com}) \frac{dT_a}{d\tau} \quad (A14)$$

Where:

C_a : is the air thermal mass, [J K⁻¹]

C_{mot} : is the motor thermal mass, [J K⁻¹]

C_{com} : is the average thermal mass of other components contained into the control volume (system control, pipework, cables etc., [J K⁻¹].

As the internal energy variation of the control volume is only around 1.2% of the air enthalpy flow rate, the uncertainty of this estimation can be neglected.

From humidifier energy balance, the X value (humidity fraction in vapor phase) can be calculated considering that air and water exhaust and supply conditions are known.

Finally the “wet” and “thermal” effectivenesses are calculated in the same way as for the wetted media humidifier (Equations 1 and 2).